

## Formulation Design of Indomethacin-Loaded Nanoemulsion For Transdermal Delivery

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### Abstract

The aim of the present study was to investigate the potential of nanoemulsion formulations for transdermal delivery of indomethacin (IND). Nanoemulsions formulations with different Surfactant: co surfactant ratios ( $S_{mix}$ ): F1-F6 (1:1, 2:2, 3:1, 4:1, 1:2 and 3:2) were prepared by the spontaneous emulsification method, and characterized for morphology using transmission electron microscopy (TEM), droplet size, and rheological characteristics. The *ex vivo* skin permeation studies were performed using Franz diffusion cell with rabbit skin as permeation membrane. A significant increase in the permeability parameters such as steady-state flux ( $J_{ss}$ ), permeability coefficient ( $K_p$ ), and enhancement ratio (Er) was observed in nanoemulsion formulations compared with the conventional IND gel. The anti-inflammatory effects of nanoemulsion formulations showed a significant increase in percent inhibition value after 4 hours when compared with conventional IND gel on carrageenan-induced paw edema in rats. Significant increase in permeability parameters was observed in nanoemulsion formulations ( $P < 0.05$ ). The steady-state flux ( $J_{ss}$ ) and permeability coefficient ( $K_p$ ) for optimized nanoemulsion formulation (F<sub>1</sub>, 1:1  $S_{mix}$ ) were found to be  $22.61 \pm 3.45 \mu\text{g}/\text{cm}^2/\text{h}$  and  $0.22 \times 10^{-2} \pm 0.0003 \text{ cm}/\text{h}$ , respectively, which were significant compared with conventional IND gel and ( $P < 0.001$ ). Enhancement ratio ( $E_r$ ) was found to be 8.939 in optimized formulation F1 compared with IND gel. These results suggested that nanoemulsions can be used as potential vehicles for improved transdermal delivery of indomethacin as an approach to eliminate the side effect of the oral dose.

**Keywords:** Nanoemulsion; Indomethacin; Surfactant: Co surfactant mixture; Permeability coefficient; Anti inflammatory effect

### Introduction

Nanoemulsions (NE) have received a growing attention as colloidal drug carriers for pharmaceutical applications. Typically, NE consists of oil, surfactant, co surfactant and aqueous phase, which are transparent, thermodynamically stable with a droplet diameter usually within the range of 10–100 nm and does not have the tendency to coalesce [23,45]. Nanoemulsions have several advantages such as enhanced drug solubility, good thermodynamic stability, enhancing effect on transdermal ability over conventional formulation [18,26,41] Moreover, nanoemulsions can accommodate both hydrophilic and lipophilic drugs [19,25,53]

Indomethacin, (IND) is a potent non-steroidal anti-inflammatory drug with analgesic and antipyretic properties. Like other NSAIDs, the most common side effect of indomethacin in oral dosage forms is gastrointestinal irritation. Thus, alternative routes of administration for these drugs are being currently investigated. Recently, more attention has focused on nanoemulsions for transdermal delivery of drugs [11,16,27,31]

Transdermal route has been known to eliminate oral gastrointestinal (GI) adverse effects and maintain the plasma drug level for longer period of time and suitable for long treatment of chronic disease. Recent studies have shown significant drug levels in deep tissues such as fascia, muscle and synovium after topical application [33,40] which is a desirable feature for the relief of local symptoms with low dose, thereby reducing systemic side effects.

Nanoemulsions have also shown improved transdermal permeation of many drugs over the conventional topical formulations such as emulsions [17] and gels [38]. Aqueous phase titration or spontaneous emulsification method has been successfully investigated for the preparation of oil-in-water (o/w) nanoemulsions of many lipophilic

drugs [6,34]. Several mechanisms have been proposed to explain the advantages of nanoemulsion for the transdermal delivery of drugs. First, the high solubility potential for drugs of nanoemulsion system might increase thermodynamic activity towards the skin [36]. Second, ingredients of nanoemulsion, acting as permeation enhancers, might increase the flux of drug via skin [37]. Third, the permeation rate of the drug from nanoemulsion may be increased because the affinity of a drug to the internal phase could be modified easily to favor partitioning into stratum cornea [3,15,52] Since nanoemulsions contain surfactant compounds in its composition, the application on the skin surface usually produces an increase in the membrane permeability facilitating transdermal transport [43,48]. The literature shows that NE can control release and bioavailability of many drug compounds [21,35,52]. In this study, an optimum topical nanoemulsion containing IND was developed after screening various oils to improve the drug solubility, the skin permeability and the anti-inflammatory effect.

### Materials and Methods

#### Materials

Indomethacin (IND) was kindly supplied by Pharma Tech

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(Ireland). PEG-8 caprylic/capric glycerides (Labrasol®), diethylene glycol monoethyl ether (Transcutol® P), propylene glycol mono-laurate (Lauroglycol 90), Labrafil M 2155 CS, Labrafil M 1944 were kindly donated by Gattefosse, France. Isopropyl myristate (IPM), soya bean oil, cotton seed oil (Sigma Chemical Co., St. Louise, USA). Acetonitrile, ethanol and methanol used were of HPLC grade. Oleic acid, polyoxyethylene sorbitan trioleate (Tween 85), polyethylene glycol 600 were purchased from Sigma Chemical Co., USA. Commercial indomethacin gel: Farcomethacin® 1% gel, batch no: 380, (Pharco Pharmaceuticals, Alexandria, Egypt). Cellulose membrane cut off 12000D, Biogen, Belgium (Sigma Chemical Co., St. Louise, USA). All other chemical and solvents were of analytical reagent grade.

Rabbit ears were collected immediately after sacrifice from a local slaughterhouse. The skin from rabbit was excised from freshly killed male New Zealand white rabbits for human alimentation [7]. The average thickness of the skin was  $0.38 \pm 0.06$  mm.

### Screening of oils and surfactants for nanoemulsion

In order to find out appropriate oils and surfactants that had good solubilizing capacity of IND and, thus, could be used as the oil phase and surfactants in nanoemulsion, the solubility of IND in various oil and surfactant were measured. Oils employed were soya bean oil, isopropyl myristate (IPM), labrafil 2155, labrafil 1944, Labrafac lipophile and oleic acid. Surfactants employed were Tween 80, Tween 20 and Labrasol, co surfactant was Transcutol P. The solubility of IND in various oils and surfactants was determined using the shake flask method. Briefly, an excess amount of IND was placed in 2 ml of the vehicle in screw capped glass vials. After sealing, the mixture was vortexed using a cyclomixer for 10 min in order to facilitate proper mixing of IND with the vehicles. Mixtures were shaken for 72 h in an isothermal shaker (GFL, Model 1083, and Germany) maintained at  $20 \pm 1^\circ\text{C}$ . Mixtures were centrifuged at 12,000 rpm for 15 min. The supernatant was filtered through membrane filter (Nylon, 0.45  $\mu\text{m}$ , Gelman, USA), and then probably diluted with methanol. The concentration of IND in the supernatant was determined by high-performance liquid chromatography (HPLC) method as described below. Based on these results, appropriate oil, surfactant and co surfactant were selected and used in the preparation of nanoemulsions containing 1% IND. The effect of the mixture of surfactant and co surfactant on the permeation of IND through excised rabbit skin was evaluated.

### Construction of pseudo-ternary phase diagrams

Pseudo-ternary phase diagrams were constructed using water titration method at ambient temperature to obtain the components and their concentration ranges that could result in large existence area of nanoemulsion without the drug [16]. On the basis of the solubility studies, IPM was selected as an oil component and Labrasol as a surfactant, Transcutol P as a co surfactant, in the ME systems. Six phase diagrams were prepared at different surfactant/co surfactant ratios ( $S_{\text{mix}}$ ) of 4/1, 3/1, 2/1, 1/1, 1/2 and 3/2. For each phase diagram, oil and  $S_{\text{mix}}$  were combined in different weight ratios. The ratio of oil to the mixture of the surfactant and the co surfactant was varied as 5, 10, 20, 30, 40, 50, and 60 %. The IND-containing formulations were prepared by dissolving 20 mg of the drug into 2 g of the oily mixtures. Water was added drop by drop using a micropipette. No heating was necessary during the preparation. However, the system was stirred using a magnetic stirrer to ensure a thorough mix [26] ng. The nanoemulsion regions were identified as transparent and isotropic mixtures. After each mixing, the sample was allowed to settle and its physical condition

(clarity and flowability) was reviewed. The point at which the mixture became turbid or showed signs of phase separation was considered as the end point of the titration. If required, the sample was sonicated for 1 to 2 minutes to remove air bubbles and to enable a better visual examination. Mixtures that did not show a change in the meniscus after tilting to an angle of  $90^\circ\text{C}$  were considered to be gels. After being equilibrated, the mixtures were assessed visually and determined as being nanoemulsions, crude emulsions or gels. The concentrations of components were recorded in order to complete the pseudo-ternary phase diagrams, and then the contents of oil, surfactant, co surfactant and water at appropriate weight ratios were selected based on these results. No attempt was made to distinguish between o/w, w/o or bicontinuous type nanoemulsions.

### HPLC analysis of IND

The solubility of IND in various excipients was determined by a validated reverse-phase HPLC method. The HPLC apparatus (Shimadzu VP series) equipped with System controller (SCL-10 A VP, Shimadzu); UV-Vis Spectrophotometer detector (SPD-10 A VP, Shimadzu, Japan), a Rheodyne sample injector (Rheodyne, USA) with 50  $\mu\text{l}$  sample loop and Bondapak  $C_{18}$  (4.6 mm (id)  $\times$  150 mm and 5- $\mu\text{m}$  particle size) column. The mobile phase consisted of a mixture of acetonitrile:water (pH was adjusted to 3.2 with orthophosphoric acid) (60:40 v/v) at a flow rate of 1.5 ml/min that led to a retention time of 3.5 min when detection was carried out at 260 nm. The assay was linear ( $r^2 = 0.9996$ ) in the concentration range 0.5–10  $\mu\text{g/ml}$  with the lowest detection limit of 200 ng/ml of IND. The method was validated with respect to accuracy and inter- and intra-day precision as per ICH guidelines. The validation studies showed overall intra- and interday variations (RSD) of less than 3.1% and 8.2%, respectively. The percentage difference between amounts determined and spiked was considered to be a measure of accuracy. An accuracy of 98.7–112.0% was obtained for each of the analytes tested, and RSD was  $<9.8\%$ .

### Preparation of nanoemulsion formulations

From the constructed pseudo-ternary phase diagrams, different formulas were selected from the nanoemulsion region as described in Table 2, so that the drug could be incorporated into the oil phase. Exactly 1% w/w of IND, which was kept constant in all the selected formulations, was dissolved in the oil phase of the nanoemulsion formulation.

### Characterization of the nanoemulsions

**Viscosity Measurements:** The viscosity of emulsions was measured on a Brookfield R/S plus Rheometer equipped with Rheocalc V1.1 software, (Brookfield Engineering Laboratories Inc. Massachusetts, USA). C50- 1 Cone and plate geometry was used with 50 mm diameter and cone of  $1.0^\circ\text{C}$ . The temperature was controlled and kept constant at room temperature ( $20^\circ\text{C} \pm 0.2^\circ\text{C}$ ) using a model TC-500 thermostat Braive Instruments, Liege, Belgium). The volume of sample was 1mL at 150 rpm.

**Morphology of nanoemulsion:** Morphology and structure of the nanoemulsion were studied using transmission electron microscopy, TEM, (JEOL-1011, Electron Microscope, Japan) operating at 200 kV and capable of point-to-point resolution. To perform the TEM observation, a drop of sample was directly deposited and dried on the TEM copper grid, and then coated with carbon film under the ambient condition ( $22^\circ\text{C}$ ). The samples were determined at 100 Kv.

**In vitro release studies:** The release experiments employed the FDC-

6 transdermal Diffusion Cell Drive Console (Logan Instrument Corp., NJ, and USA). The apparatus consisted of clamped preconditioned synthetic membrane (cellulose; MW: 12,000) on to glass diffusion cell between donor and receptor compartments. The receptor compartment was filled with 12 ml of 20% alcohol in 0.02 M phosphate buffer at pH 7.4 [51]. The receptor solutions were magnetically stirred at 600 rpm throughout the experiment. The diffusion cell was maintained at 37°C using a re-circulating water bath (Julabo, Germany). The donor compartment was one gram of prepared nanoemulsion containing IND (1%w/w), and the donor cap was covered with a parafilm and clamped. Sampling port was sealed with a parafilm to prevent the evaporation of the receptor medium. Five mL aliquots withdrawn from the receptor compartment at various intervals for 24 h were filtered through 0.45 µm and IND was quantified using HPLC method as described above. The receptor compartment was refilled with the same volume of fresh buffer solutions. Three replicates of each experiment were performed. Sink conditions were maintained in the receptor compartment during in vitro permeation studies.

### In vitro skin permeation study

**Preparation of skin samples:** All animal procedures were conducted in accordance with approved institutional protocols. The rabbit ear model was adopted to monitor the skin delivery of a variety of drugs including lipophilic ones similar to our drug [47]. Full thickness skin obtained from the inner side of freshly excised ears of 6 male rabbits, weighing 2-3 kg was used. The average thickness of the skin was 0.28±0.06 mm. Skins were allowed to hydrate for 1 h before being mounted on the Franz-type diffusion with the stratum corneum facing the donor compartment and the dermal side faced the receiver compartment.

**Skin permeation studies:** The extent and rate of skin permeation of IND from nanoemulsions of various compositions were determined using Franz diffusion cells fitted with excised rabbit skins. The effective diffusion area was 1.77cm<sup>2</sup>. The receiver medium constituted of 20% alcohol in pH 7.4 phosphate buffer (0.02 M) was continuously stirred with a small magnetic bar and thermostated at 37±1 °C, so that the skin surface temperature was approximately at 32±1°C. One gram of the formulation was placed on the skin surface in the donor compartment. After application of the test formulation on the donor side, 5 ml aliquots were collected from the receptor side at designated time intervals, for a 24 h period, and replaced by the same volume of fresh buffer to maintain a constant volume. The amount of IND in the receiver phase was assayed by HPLC. Each data point represents the average of three determinations.

**Analysis of permeation data:** Cumulative amounts of drug (mg) penetrating the unit diffusion surface (cm<sup>2</sup>) was plotted against time (h). The in vitro skin permeation rate or flux (*J*) was calculated from the slope of the regression line fitted to the linear portion of the profile. Extrapolation of this line will intercept with the x-axis at a time equal to the lag time. The permeability coefficient, *k<sub>p</sub>*, was estimated from the flux and donor drug concentration. Penetration enhancing activities compared with the conventional IND gel are expressed as enhancement ratio (Er).

The cumulative drug permeation (*Q<sub>t</sub>*) was calculated from the following equation:

$$Q_t = V_r C_t + \sum_{i=0}^{t-1} V_s C_i \quad (1)$$

Where *C<sub>t</sub>* is the drug concentration of the receiver solution at each sampling time, *C<sub>i</sub>* the drug concentration of the *i* th sample, and *V<sub>r</sub>* and *V<sub>s</sub>* the volumes of the receiver solution and the sample, respectively, Data were expressed as the cumulative IND permeation per unit of skin surface area,

*Q<sub>t</sub>/S* (*S* = 1.767 cm<sup>2</sup>). The steady-state fluxes (*J<sub>ss</sub>* (2 – 10 h)) were calculated by linear regression interpolation of the experimental data at steady state (between 2 and 10 h):

Apparent permeability coefficients (*K<sub>p</sub>*) were calculated according to the equation:

$$K_p = J_{ss} / C_o \quad (2)$$

where *C<sub>o</sub>* is the drug concentration in the donor solution (1 x 10<sup>4</sup> µg/cm<sup>3</sup>), while assuming that under sink conditions the drug concentration in the receiver is negligible compared to the drug in the donor.

The data are presented as means ± SD obtained using 4–8 skin fragments from at least two animals.

Enhancement ratio (Er) was calculated by dividing the *J<sub>ss</sub>* of respective formulation with *J<sub>ss</sub>* of control formulation by using the equation:

$$Er = \frac{J_{ss} \text{ of formulation}}{J_{ss} \text{ of control}} \quad (3)$$

**Anti-inflammatory effect of the IND nanoemulsion on carrageenan-induced paw-edema in rats:** Paw edema can be induced by murine carrageenan. Male Sprague-Dawley rats weighing 150-180 g were used for the experiments. The animal study protocol was reviewed and approved by the Animal Ethics Committee of the University of King Saud, Riyadh. All measurements were performed at 24±1°C in an air-conditioned room. The animals were randomly divided into 8 groups of six rats for administration. The rats of the first control group were treated with normal saline [1]. The other seven experimental groups received different topical formulations of IND nanoemulsions and the commercial IND gel. To induce local inflammation, 50 µl of 1% carrageenan (w/v) in saline was injected into the plantar surface of the left hind paw of the rats at time zero, using a 27-gauge needle coupled to a 100 ml Hamilton syringe. In the first experiment, 60 min later, 100 mg of IND nanoemulsion or IND gel was applied, nonocclusively, to the paws of the animals and spread gently. Animals were then housed in polypropylene cages with framed metal mesh on the floor to prevent absorption of applied products by sawdust. The animals were maintained without access to food and water during the experiment.

All experiments were carried out between 9.00 a.m. and 3.00 p.m. Measurements of foot volume were performed by the method described by [45] using water plethysmometer (LE 7500, Letica Scientific Instruments, Barcelona, Spain) before and 1, 2, 3, 4, and 5 h after the injection of carrageenan into the planter region of the left hind paw. The degree of paw swelling was calculated as:

$$\text{Swelling (\%)} = \frac{V_i - V_0}{V_0} \times 100 \quad (4)$$

Where *V<sub>i</sub>* (ml) is the volume of the carrageenan-treated paw, *V<sub>o</sub>* is that of the non-treated paw.

On the basis of Eq. (4), the percentage edema inhibition was calculated as:

$$\text{Inhibition (\%)} = \frac{\% \text{Swelling of nanoemulsion-treated group} - \% \text{swelling of control group}}{\% \text{swelling of control group}} \times 100 \quad (5)$$

## Results and Discussion

### Screening components for nanoemulsion

The consideration for screening formulation of nanoemulsions usually involves: the formulation composition should be simple, safe and compatible; it should possess good solubility; a large efficient region which should be found in the pseudo ternary phase diagram, and have efficient droplet size after forming nanoemulsion [42].

In order to screen appropriate solvents for the preparation of nanoemulsions, the solubility of IND in various oil and surfactants were measured and the results were shown in Table 1. The solubility of IND was highest in IPM followed by soyabean oil, Labrafil 2155, Labrafil 1944, Lauroglycol and oleic acid. Previous reports indicated that the superior dermal flux appeared mainly due to the large solubilizing capacity of the nanoemulsions, which led to larger concentration gradient towards the skin [24]. Isopropyl myristate had wide pharmaceutical applications owing to its good biological acceptance [10,46]. IPM was an excellent enhancer in transdermal delivery as previously reported [28] and it was selected as the oil phase. Takahashi et al., 1991 found that the skin permeation was inhibited as the affinity to vehicle become greater due to a slow release of the drug and/or a poor transfer from the vehicle to the skin. Li et al., 2004 a, b had reported that the dermal drug permeation is influenced primarily by the solubility of drug in vehicle and the partition coefficient of skin/vehicle. IND has the highest solubility in IPM hence it was selected as oil phase. IND also had a higher solubility in Labrasol (178.32 mg/g) and Transcutol P (185.52 mg/g) followed by propylene glycol (117.48 mg/g) and Tween 80 (110.65 mg/g). Cosurfactants can decrease interfacial tension between oil and water in nanoemulsion, adjust the flexibility of interfacial membrane and reduce the required amount of surfactant sometimes. The short-chain alcohols and transcutol P were widely used as co surfactant [28,38]. Transcutol P seems to be very attractive as a penetration enhancer due to its non-toxicity, biocompatibility with the skin, miscibility with polar and non-polar solvents and optimal solubilizing properties for a number of drugs [5]. Therefore, Labrasol and Transcutol P were selected as surfactant and co surfactant, respectively, for the phase study. The right blend of

Excipients	Solubility Mean± SD (mg/g)	Excipients	Solubility Mean± SD (mg/g)
Soya bean oil	13.87±2.65	Labrafac	27.34±5.83
Oleic acid	3.45±1.98	Labrasol	178.32±5.32
Isopropyl myristate	32.65±4.3	Propylene glycol	117.48±3.21
Labrafil 2155	10.23±1.87	Polyethylene glycol 400	107.34±3.69
Labrafil 1944	7.86±1.98	Transcutol P	185.52 ±4.57
Lauroglycol	8.28±2.09	Tween 80	110.65±3.82

Table 1: Solubility of IND in various excipients (n=3).

Formulation Code	S /Co S (S <sub>mix</sub> ) ratio	% w/w of components in nanoemulsion formulation			Oil:S <sub>mix</sub> ratio
		Oil	S/Co S <sub>mix</sub>	water	
F1	1:1	43.2	43.2	13.6	1.0
F2	2:1	42.0	42.0	16	1.0
F3	3:1	33.9	50.0	16.1	0.678
F4	4:1	37.0	46.0	17	0.804
F5	1:2	41.6	41.6	16.8	1.0
F6	3:2	40.6	50.7	8.7	0.757

Table 2: Composition of selected nanoemulsion formulations.

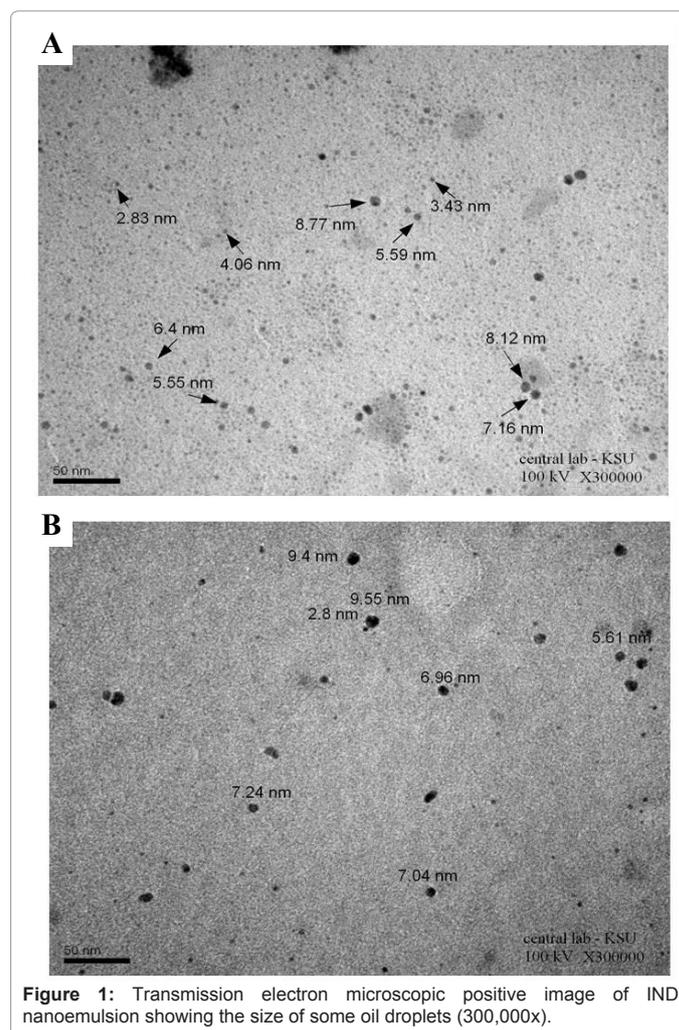


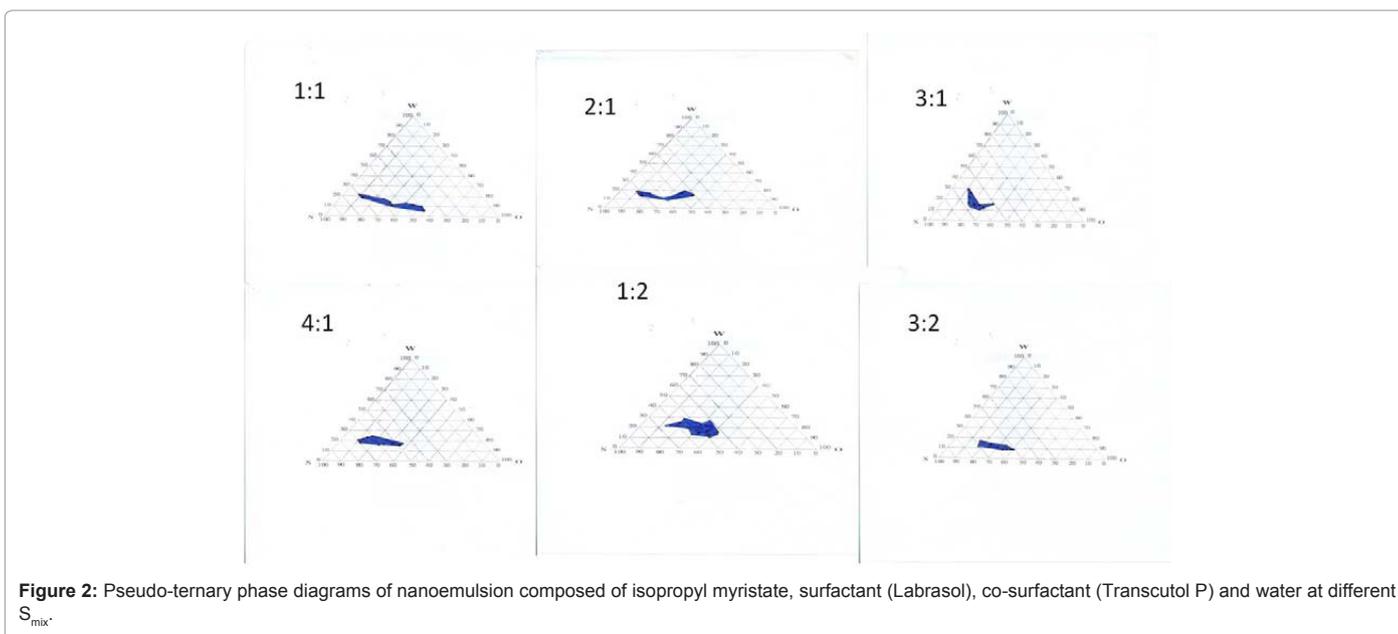
Figure 1: Transmission electron microscopic positive image of IND nanoemulsion showing the size of some oil droplets (300,000x).

low and high hydrophilic lipophilic balance (HLB) surfactants leads to the formation of stable nanoemulsion formulations [14]. In this study, we selected Labrasol as a surfactant with an HLB value of 14, and Transcutol P with a low HLB value (4.2).

**Characterization of the nanoemulsions:** With the measurement of transmission electron microscope, the optimized nanoemulsion vesicles appeared as perfect round shape without aggregation (Figure 1). The characteristics of nanoemulsions such as droplet size and viscosity measurements were given in Table 3. The parameters for physicochemical characters of the optimized formulations were as follows: 3.74-16.43 nm for the average size of all nanoemulsion vehicles particle size. All the droplets were found in the nanometer range which indicated the suitability of formulation for transdermal drug delivery. Polydispersity signifies the uniformity of droplet size within the formulation. The polydispersity value of the formulations was very low (<0.2) which indicated uniformity of droplet size within the formulation. The viscosity of the selected nanoemulsion was determined (Table 3). The viscosity of formulation F<sub>1</sub> (11.875 cP) was lower than that of other formulation; this difference was significant ( $P < 0.05$ ) compared with F<sub>2</sub>, F<sub>3</sub>, F<sub>4</sub>, and F<sub>6</sub>. The viscosity of formulation F<sub>4</sub> was highest (33.361 cP). Generally, it was observed that the viscosity of the nanoemulsion formulations was very low. Lower viscosity is one of the characteristics of nanoemulsion formulations [26].

Formulation code	F 1	F 2	F 3	F 4	F 5	F 6
Ratio S/ Co S	1:1	2:1	3:1	4:1	1:2	3:2
Average droplet size (nm)	5.74±0.55	6.98±0.62	8.54±0.65	9.43±0.78	7.43±0.86	5.94±0.89
Polydispersity index	0.096	0.088	0.076	0.083	0.075	0.148
Viscosity (mPas)	11.875±4.1	23.451±2.9	26.116±2.9	33.361±2.8	12.534±3.7	18.598±3.98

**Table 3:** The S/Co S ( $S_{mix}$ ) ratios, average droplet size, Polydispersity values and viscosity of IND nanoemulsion formulations.



**Figure 2:** Pseudo-ternary phase diagrams of nanoemulsion composed of isopropyl myristate, surfactant (Labrasol), co-surfactant (Transcutol P) and water at different  $S_{mix}$ .

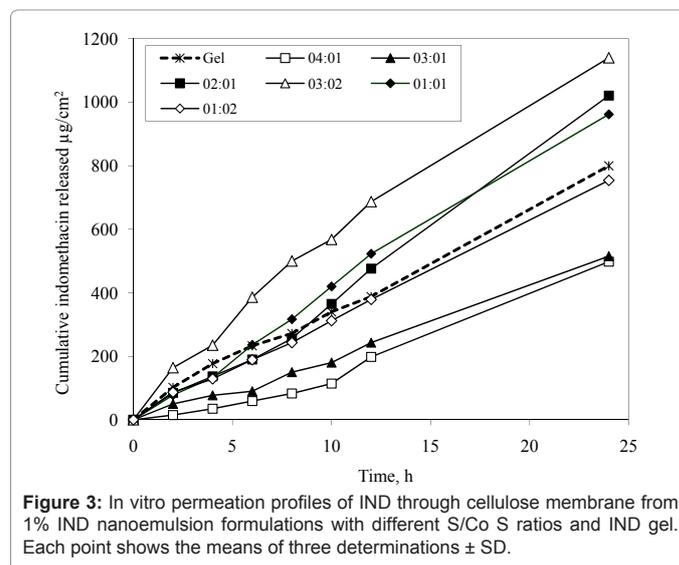
All nanoemulsion formulations were stable at ambient temperature in the presence or absence of IND. No changes of particle size, phase separation and degradation of IND were observed during 6 months. The centrifuge tests showed that all nanoemulsion systems had good physical stability.

**Construction of pseudo-ternary diagrams:** The construction of pseudo-ternary phase diagrams was used to obtain appropriate concentration ranges of components in the areas of forming nanoemulsions. The pseudo-ternary phase diagrams of nanoemulsions composed of IPM, Labrasol, Transcutol P and distilled water with various  $S_{mix}$  values were shown in Figure 2. The area region of nanoemulsions became enlarged as  $S_{mix}$  decreased, reaching the maximum point at  $S_{mix}$  of 1:2.

**In vitro permeation study:** Figure 3 shows the mean cumulative amount of IND released from nanoemulsion formulations through the cellulose membrane compared with the conventional IND gel. The figure showed a linear relationship as long as sink conditions were maintained, indicating nearly zero order release kinetics. The drug flux ranged from 21.212  $\mu\text{gcm}^{-2}\text{h}^{-1}$  ( $F_1$ ) to 46.796  $\mu\text{gcm}^{-2}\text{h}^{-1}$  ( $F_6$ ), while the drug permeated from IND gel laying in an immediate position (32.030  $\mu\text{gcm}^{-2}\text{h}^{-1}$ ). Short initial lag times were observed, almost independent of nanoemulsion composition and /or drug flux variations, indicating that pseudo-steady state conditions were quickly achieved in all cases [22].

**Ex vivo permeation studies:** The results of permeation experiments from rabbit ear skin are shown in Figure 4. As expected, the drug penetration rate through excised rabbit ear skin was slower than that through artificial cellulose membrane and longer times were necessary

to establish a uniform concentration gradient within the membrane and reach the quasi-stationary state. In fact, the early portion of all the permeation curves showed a more or less evident convexity to the time axis, typical of non-steady state conditions, which was followed by an essentially linear profile. The permeability coefficient ( $kp$ ) and maximum flux ( $J_{ss}$ ) of IND were calculated by fitting Equation (1, 2) to the permeated and accumulated amounts of drug versus time (<24 h) (Table 4). The correlation coefficient ( $r$ ) of the fit ranged between 0.9878 and 0.9978. The mean permeability coefficient ranged between



**Figure 3:** In vitro permeation profiles of IND through cellulose membrane from 1% IND nanoemulsion formulations with different S/Co S ratios and IND gel. Each point shows the means of three determinations  $\pm$  SD.

0.22x 10<sup>-2</sup> cm h<sup>-1</sup> (F<sub>1</sub>) and 0.11x10<sup>-2</sup> cm h<sup>-1</sup> (F<sub>4</sub>), the maximum flux ranged between 22.608 mgcm<sup>-2</sup>h<sup>-1</sup> (F<sub>1</sub>) and 10.736 mgcm<sup>-2</sup>h<sup>-1</sup> (F<sub>4</sub>). While the conventional IND gel showed 2.529 mgcm<sup>-2</sup> h<sup>-1</sup>, 0.02x10<sup>-2</sup> cm h<sup>-1</sup>, respectively. The rank of degree of permeation based on drug permeated at 24 h (Figure 5) is F<sub>1</sub> > F<sub>6</sub> > F<sub>2</sub> > F<sub>5</sub> > F<sub>3</sub> ≅ F<sub>4</sub> IND gel.

From the permeation data, it was found that nanoemulsions could improve the skin permeation of IND over the commercial gel. As reported previously, the thermodynamic activity which can be described as viscosity is important to the permeation into skin. It is known that the viscosity of nanoemulsions is much lower than that of gel, so the mobility of drug in nanoemulsions is more facile. Furthermore, the nanoemulsions may affect the stratum corneum structure and reduce the diffusional barrier by acting as a permeation enhancer [8,9,32]. The amount of drug permeated at 24 h ranged between 480.24 μg (F<sub>1</sub>) and 245.83 μg (F<sub>4</sub>), compared with 60 μg from IND gel. The results showed significance difference (P < 0.001). The high permeation rate of nanoemulsions might attribute to several factors. Firstly, the high concentration (1%) of IND in nanoemulsions resulted in high concentration gradient, which might be the main permeation mechanism of IND into the skin from these nanoemulsions. Nanoemulsions could act as drug reservoirs where drug is released from the inner phase to the outer phase and then further onto the skin [36]. Secondly, due to the small droplet size, some droplets may settled down to close contact with the skin and a large amount of inner

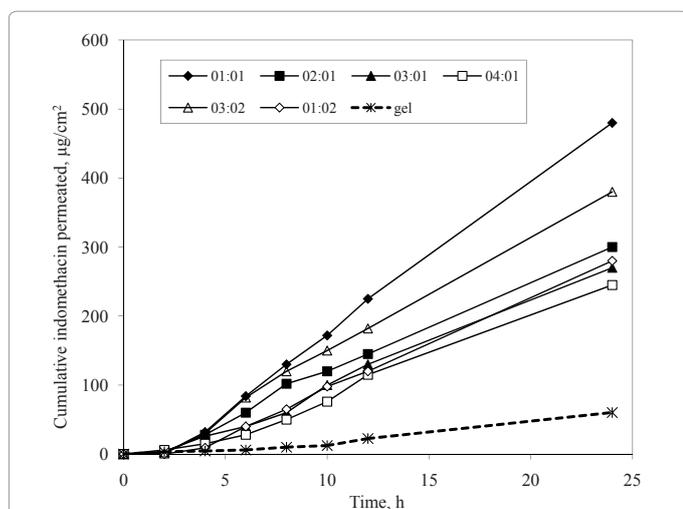


Figure 4: In vitro permeation profiles of IND through excised rabbit skin from 1% IND nanoemulsion formulations with different S/Co S ratios and IND gel. Each point shows the means of three determinations ± SD.

Formulation code	F 1	F 2	F 3	F 4	F 5	F 6
Ratio S/ Co S	1:1	2:1	3:1	4:1	1:2	3:2
Average droplet size (nm)	5.74±0.55	6.98±0.62	8.54±0.65	9.43±0.78	7.43±0.86	5.94±0.89
Polydispersity index	0.096	0.088	0.076	0.083	0.075	0.148
Viscosity (mPas)	11.875±4.1	23.451±2.9	26.116±2.9	33.361±2.8	12.534±3.7	18.598±3.98

\*Means P < 0.0001 compared with the commercial IND gel

\*\* Enhancement ratio compared with the commercial IND gel

Table 4: Penetration flux, lag time, permeability coefficient, enhancement ratio and correlation coefficient of regression analysis of release data according to Zero order model.

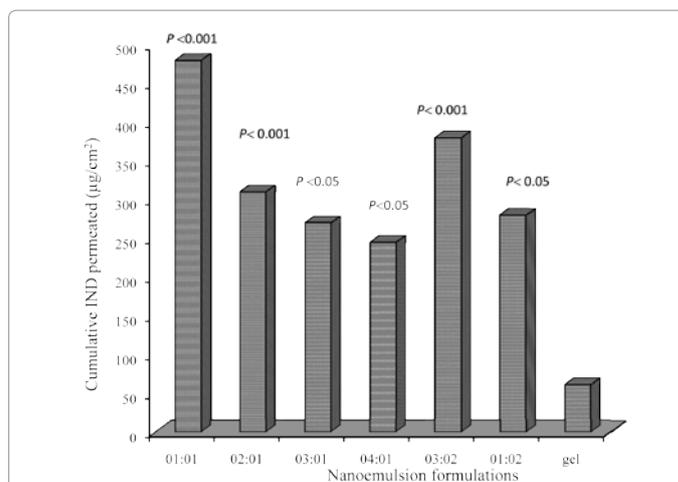


Figure 5: Cumulative IND permeated through excised rabbit skin from 1% IND nanoemulsion formulations and IND gel after 24 h. The results are the mean ± SD of three experiments. P values compared with the conventional IND gel.

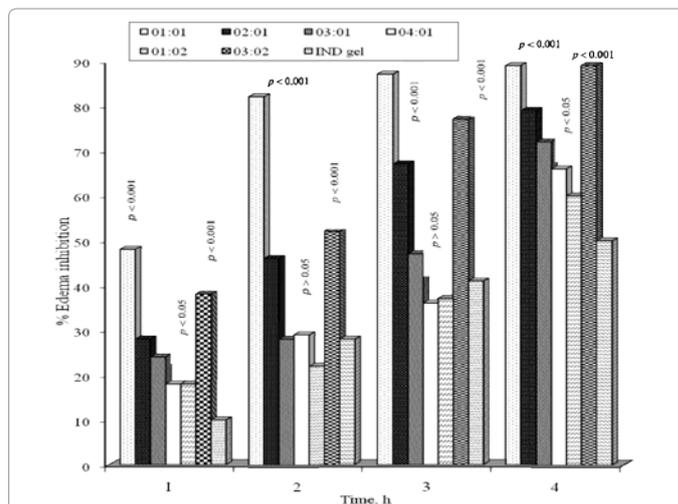


Figure 6: Anti-edema effect of IND nanoemulsion and IND gel as determined 1, 2, 3, and 4 h after intraplantar carrageenan injection using rat paw swelling methods. Results are the mean ± SD of six rats. P values compared with the conventional IND gel.

IPM in nanoemulsions might penetrate into skins [13]. Transcutol P primarily act as cosolvent, promoting IND release from the dosage form by increasing the solubility. Therefore the concentration gradient of the drug in solution was increased and favoring the passage of larger quantities of the drug into the stratum corneum was favored. Also, Transcutol P allows greater solubilization in the aqueous phase of the skin tissues [2,4].

**Anti-inflammatory study:** Carrageenan-induced hind paw edema is the standard experimental model of acute inflammation. Carrageenan is the phlogistic agent of choice for testing inflammatory drugs as it is not known to be antigenic and is devoid of apparent systemic effects. Moreover, the experimental model exhibits a high degree of reproducibility [50]. The anti-inflammatory effect of IND nanoemulsion formulations and IND gel was assessed (Figure 6). All formulations exhibited anti-inflammatory activity significantly greater than the IND gel group (P < 0.05 and P < 0.001). The increase in the paw volume after 4 hours following carrageenan administration in

the control ( $1.78 \pm 0.04$  ml) and nanoemulsion treated groups ranged from  $0.55 \pm 0.01$  to  $0.96 \pm 0.05$  ml, while the IND gel showed  $1.16 \pm 0.05$  ml increases in hind paw swelling. The anti-inflammatory activity was 48, 82, 87 and 98 % and 10, 28, 41 and 50% at 1, 2, 3, and 4 h, after administration of  $F_1$  nanoemulsion and IND gel, respectively. The enhanced anti-inflammatory effects of true nanoemulsions could be due to the enhanced permeation of indomethacin through the skin [39].

## Conclusion

Given the results of this study, it is clear that nanoemulsion formulation loaded with IND is potentially useful for permeation of IND in transdermal delivery. It is possible to conclude that, transdermal administration of IND may be considered as an alternative to iv and po administration to overcome its disadvantages. In this paper, the results suggested that the nanoemulsion played a role in permeation enhancing effect. Compared with commercial IND gel, the skin permeation ability of IND was significantly increased by nanoemulsions, which might result from the special characteristics of nanoemulsions. It is promising that the concentration of IND used to treat relative skin inflammatory conditions could be decreased due to the high permeation ability of IND nanoemulsion and side effects of IND might be reduced. Thus, the present study suggests that, transdermal administration may be considered as an alternative noninvasive method for IND delivery to achieve rapid onset of its pharmacological effect.

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