

A Rapid and Accurate Microfluidic Detection Method for Amino Acids in Cell Culture Medium

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Abstract

In current biopharmaceutical industry, the development of bioanalytical technology has received more and more attention. The development and optimization of cell culture medium, as one of the key components in biopharmaceutical research and development, largely determines the quality and efficiency of subsequent protein material production. Amino acids are crucial for the cultivation of mammalian cells and the understanding of the concentration of amino acids is important for increasing cell growth and protein productivity in recombinant cell lines. In the process of new drug development, drug proteins are usually expressed by cells or microorganisms. While cells or microorganisms grow and express proteins, nutrients such as amino acids will be continuously consumed. Therefore, different cell culture processes need to monitor the amino acid concentration in the medium to meet the needs of cells for amino acids in time.

Keywords: Amino Acids Analysis; ZipChip CE-MS; Cell Culture Medium

Case Report

The development of medium is an important part of the upstream cell culture process, and the detection of amino acid content can assist in the optimization of the medium process and promote the improvement of the expression of the target protein in cells. In commercial medium, in addition to its high cost, some components are unknown, and in some cases their impact on the quality of protein drugs cannot be accurately assessed. So, biopharmaceutical companies sometimes need to develop their own culture medium. Quick and timely access to the amino acid content of the culture can greatly speed up the medium development process.

At present, the most commonly applied method for determination of amino acid content in cell culture is the chromatography-based method (ion chromatography, reversed-phase liquid chromatography, hydrophilic interaction liquid chromatography). The drawbacks of these chromatography-based methods are low sensitivity, complicated column chemistries, low efficiency, low throughput and not easy to automate. Some methods even only can detect some limited amino acids [1].

More recently, practical applications involving amino acid analysis are performed using the combination of ESI and/or MALDI-MS/MS [2]. Among them, HPLC-ESI-MS is a powerful and attractive analytical tool and was recognized to have excellent performance for amino acid quantification. However, the user often faces the problem of ion suppression and blocking of spray needle caused by the complex composition. GC-MS is also proven particularly useful for amino acid analysis because of its excellent performance in separation. However, some challenges still exist in the failure analysis of nonvolatile amino acids (such as Methionine, Tryptophan, Histidine and Tyrosine) [3].

Capillary electrophoresis coupled to mass spectrometry with electrospray ionization (CE-ESI-MS) is recently arisen method used for amino acid analysis, which has been demonstrated to have a great mass selectivity and sensitivity. The method requires no sample derivatization prior to injection, and it simplifies sample preparation [4]. Rodrigues et al [5] reported a CE-MS method used for amino acid analysis of urine. In this method, a Beckman P/ACE MDQ CE coupled to a Bruker HCT Esquire 3000 plus ion trap mass spectrometer was

used and samples were centrifuged and diluted with 0.1% formic acid solution before analysis. The total running time is 30mins and the LOQ of amino acids ranged from 1.9 $\mu\text{mol/L}$ (Histidine) to 86 $\mu\text{mol/L}$ (cysteine).

In current study, a faster, simpler and more sensitive amino acid detection method using 908 Devices ZipChip CE coupled to ThermoFisher QE Orbitrap Mass Spectrum (ZipChip CE-MS) was proposed. ZipChip microfluidic capillary electrophoresis developed by 908 devices is a novel capillary electrophoresis technology. To enable high throughput analysis, the workflow efficiently couples the microfluidic CE device with a robotic autosampler. The integration of multiple functional elements in a simple microfluidic platform to provide an important path to perform the sample handling, separation, and direct coupling of the CE separation to MS, leading to the rapid, sensitive and efficient separations for analytes [6].

The cell culture medium sample is thawed and centrifuged at 1300rpm for 15min, then the samples were diluted with 200 times of volume of diluent buffer (100mM $\text{NH}_4\text{Ac}/50\text{MeOH}$ in H_2O). The amino acid standard solution with a concentration of 1mM per amino acid was also diluted to the 0.01 μM ~60 μM with the diluent buffer. A High-Speed (HS) Chip was loaded into the interface which was used to separate and ion spray with volatile background electrolyte (50%MeOH in H_2O). The ZipChip parameters include the Field Strength of 1000V/cm, Injection Volume of 2.0nL, Replicate Delay of 30sec and Analysis time of 2.0min. The MS parameters comprise a scan range of 70~500m/z, resolution of 17500, scan type of Full MS, polarity of positive, Sheath gas flow rate of 20psi, and Capillary temp of 200°C. After acquisition, the MS data was analyzed and reported

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by the Xcalibur (Quan). From sample loading to completion of data collection, to output of quantitative analysis data, to detection report of 21 amino acids (20 common amino acids plus cystine) in a sample can be completed in as little as 3 minutes.

Compared with traditional CE-ESI-MS technology, it has high ionization efficiency and low sample load (up to nanoscale level), which improves the sensitivity and detection limit of mass spectrometry, extremely fast, sample detection within minutes, and enabling high-throughput detection. Based on the above considerations, we applied ZipChip CE-MS technology to the detection of amino acids in cell cultures to give full play to its advantages and obtain a product with strong specificity, high sensitivity, high accuracy, and analytical throughput (Figures 1 and 2).

ZipChip CE-MS can detect amino acids in such a brief time, with very good accuracy. The analysis results of ZipChip CE-MS with a commercial amino acid analysis kit (HPLC method) were compare and shown as below (Figure 3).

From Figure 3 it is obvious that the amino acid analysis results of ZipChip CE-MS are highly consistent with those of the commercial amino acid analysis kit, and can also detect amino acids such as alanine,

tryptophan, and cysteine that cannot be detected by the kit. The amino acid detection cycle of the kit is three days. In addition, the detection cost of this kit is several times higher than that of ZipChip CE-MS. It can be seen that the amino acid analysis technology based on ZipChip CE-MS is far superior to the traditional HPLC/UPLC method in terms of detection cycle and detection cost. Since the detection results of the two technologies are highly consistent, so the ZipChip CE-MS detection method can replace commercial kits for medium amino acids detection (Table 1).

Due to the extremely low amount sample needed in ZipChip CE-MS, the sample pre-treatment is simple with good linearity. The loading capacity of ZipChip CE-MS is up to one thousandth of that of conventional HPLC method, due to the high analyte ionization efficiency and low background matrix interference, the amino acid signal detected by ZipChip CE-MS is greatly improved.

Using ZipChip CE-MS to analyze the amino acid composition of cell culture medium has the advantages of fast analysis speed, high data quality, and low cost. It is a high-throughput amino acid analysis technology. Compared with the mainstream amino acid analysis technology on the market, it can better meet the needs of rapid

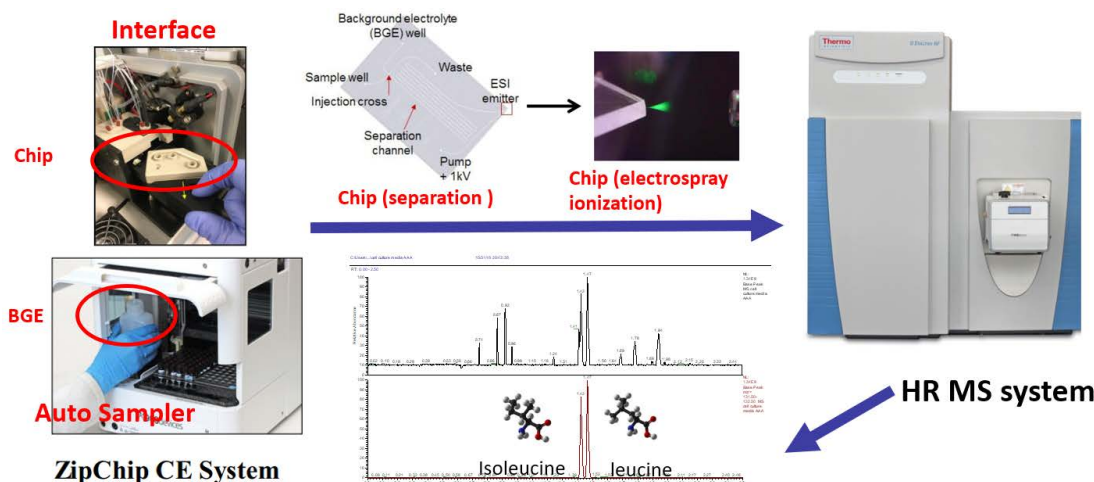


Figure 1: Detection of Amino Acid Using ZipChip CE-MS.

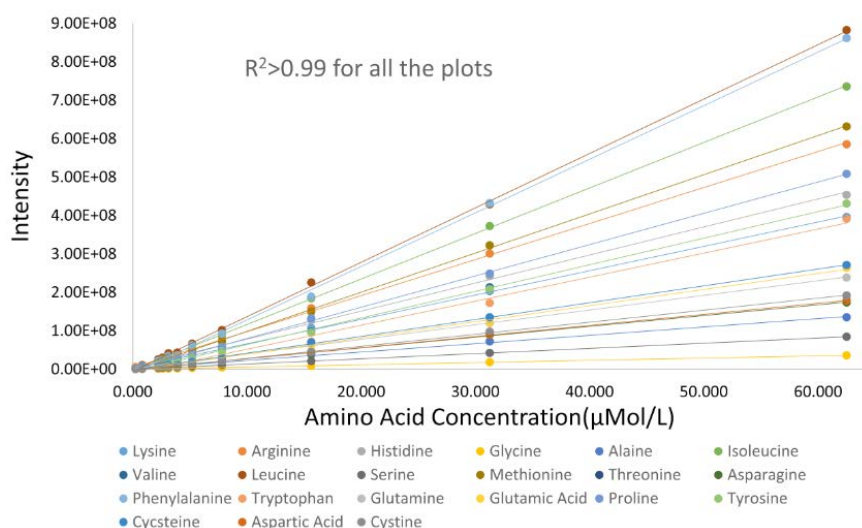


Figure 2: 20 Amino Acid Quantitation Standard Curves (Generated using ZipChip CE-MS)

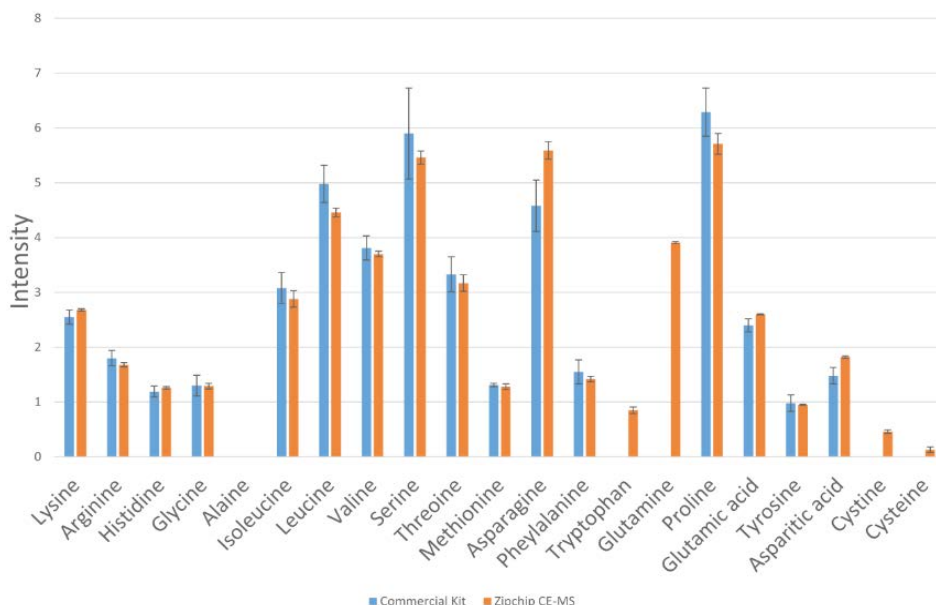


Figure 3: Results of Amino Acid Commercial Kit and ZipChip CE-MS for 21 Amino Acids in Media (n=3).

Table 1: Comparison between HPLC and ZipChip CE-MS.

Items	Conventional HPLC Method	ZipChip CE-MS Method
Sample Pre-treatment	1-2 day	< 20 min
Time of Analyzing	0.5 hr – 1 hr	< 3 min
Types of Amino Acids	Only detect 17 amino acids (cannot detect Alanine, Tryptophan, Cysteine)	detect 20 amino acids (including Cystine) and some cell metabolites
Cost of Detection	Expensive	Cheap
Detection of Limit	10^{-6} mol/L- 10^{-3} mol/L	10^{-6} mol/L
Range of Linearity	Small	Broad
High Throughput	No	Yes
Data Analysis	Complicated integration, some amino acids are hard to be separated at baseline	Simple integration, complete separation at baseline, high degree of automation
Matrix Interference	Big interference	No or little interference
Method Development Difficulty	Hard	Easy

detection of amino acids in cell culture medium and plays a key role in promoting the development of cell culture.

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