

Acetaminophen, Methocarbamol, Guaifenesin and Mephenesin in Propylene Glycol: Solubility and Phase Behaviour for Use in Medical Industry

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Abstract

Propylene glycol is generally used as inactive solvent for water-insoluble drugs in liquid form for administration orally and intravenously. The phase behaviour of these binary liquid mixtures is not known very well and this knowledge is desirable in the search for better drug design. In order to know the phase behavior, dielectric relaxation (10^3 Hz – 2 MHz) and differential scanning calorimetry (DSC) measurements have been performed on binary liquid mixtures of propylene glycol with four drugs namely acetaminophen, methocarbamol, guaifenesin, and mephenesin. The glass transition temperature region is examined critically for a step like change in DSC scan at the heating rate of 10 K/min. The DSC scans are found to be unusually broad in the glass transition region, especially for intermediate concentrations. This together with the dielectric spectroscopic results, which revealed two liquid like processes, each following Vogel-Fulcher-Tammans temperature dependence at all concentrations, point to microheterogeneity in these mixtures. The two processes are attributed to the separated liquid phases rich in pharmaceutical and propylene glycol respectively.

Keywords: Dielectric relaxation spectroscopy; Glass transition; Differential scanning calorimetry; Phase behaviour; Heterogeneity

Introduction

Propylene glycol (PG) is commonly used as inactive ingredient in oral and injectable pharmaceutical formulations for water-insoluble (or poorly water soluble drugs). PG is also used as a stabilizer for vitamin supplements and also as a moisturizer in cosmetic products [1-6]. As a pharmaceutical additive, PG is generally regarded as safe, but can be toxic in high doses [4,5]. According to the World Health Organization (WHO) [1], the acceptable dietary intake of PG is 25 mg for every kilogram (kg) of body weight when used as a food additive [3]. The acceptable quantity of PG in a drug is not clearly defined, and the exact amount of PG present is seldom reported. In a few formulations, the maximum amount of PG is reported to be up to 55% by weight in oral solutions and nearly 80% in injectable formulation [2,6]. Common medicines used as drug solution with PG are acetaminophen, methocarbamol, guaifenesin, amprenavir, oxytetracycline, pentobarbital sodium, etomidate, lorazepam, cotrimoxazole, amoxicillin, omeprazole, temazepam, etc., where PG is treated as excipient [2,6-9]. For orally administered drugs solubility is the most important parameter. As discussed in a number of publications [10-16] improvement in the water solubility of pharmaceuticals improves drug absorption and hence bioavailability of the drugs. Therefore, solubility behavior of drugs in PG is useful for pharmaceutical dose design. There are many methods in use to study the solubility [5,7-9,17] but these methods do not explain the exact phase behavior of the mixtures. For these reasons, it is important to determine the complete information about physicochemical data of pharmaceutical systems. Dielectric spectroscopy (in combination with differential scanning calorimetry) is a powerful technique to investigate the molecular dynamics of binary liquids [18-20] particularly if the measurements are performed in the supercooled liquid state. On supercooling a single component liquid or homogeneous liquid mixture, the molecular mobility gets arrested kinetically at the glass transition temperature (T_g) [21]. This transition is reflected as a step-like change in the specific heat (C_p) versus temperature curve and corresponds to the kinetic freezing of the liquid relaxation (also usually referred as primary (α -) relaxation process) that is non-Arrhenius in temperature dependence. In a heterogeneous binary liquid mixture, one can expect two primary non-Arrhenius (α -) processes arising from the phase separated liquid regions [22].

In this work we study the glass formation ability, molecular mobility and phase behaviour in the supercooled state of binary mixtures of PG with four pharmaceuticals namely acetaminophen, methocarbamol, guaifenesin, and mephenesin (whose pharmaceutical formulations are used by world health experts with varying concentration of PG), using calorimetric and dielectric relaxation techniques. Where results of dielectric relaxation technique indicate that these liquid mixtures are not perfectly homogeneous, and clearly two well separated liquid regions are found, despite calorimetric results were almost misleading these binaries as a homogeneous mixture.

Experimental section

Material characterization

PG ($\text{CH}_3\text{-CH(OH)-CH}_2\text{(OH)}$) used in this study was obtained from Merck Specialities Pvt. Ltd. (molecular weight (MW)=76.10 g/mol and purity $\geq 99\%$). The details of other samples studied in this publication are as follows: (i) acetaminophen (ACT) (MW=151.16 g/mol and purity $\geq 99\%$) (ii) methocarbamol (ML) (MW=241.24 g/mol and purity $\geq 98\%$) (iii) guaifenesin (GFN) (MW=198.22 g/mol and purity $\geq 99.9\%$) (iv) mephenesin (MP) (MW=182.22 g/mol and purity $\geq 98\%$). All drug samples were obtained from Sigma-Aldrich co., (made in China), and were used after desiccation. Details of the molecular structure of the drugs used in the present study are given in supplementary file SI attached to this article.

Experimental techniques

Differential Scanning Calorimeter (DSC): Perkin-Elmer sapphire differential scanning calorimeter (DSC) with quench-cooling accessory

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was used for the calorimetric measurements. The DSC cell was calibrated for temperature using indium (melting transition=429.75 K), and mercury (melting transition=234.3 K) as standards. The liquid sample taken in DSC pan is cooled rapidly in nitrogen atmosphere at a rate of 10-50 K/min to 103 K, and then DSC scan is taken for a heating rate of 10 K/min.

Dielectric Relaxation Spectroscopy: Frequency domain dielectric measurements were carried out in the frequency range of 20 Hz – 2 MHz using Agilent E4980A LCR Meter. For the ultra-low-frequency range from 10^{-0.5} Hz to 10⁻³ Hz, a DC step response technique [23-26] was used. The design of the dielectric cell is similar to the one used before [16], with the empty cell capacitance (C₀) of about 35 pF.

The binary liquids were prepared by melting the individual components and then by mixing well them using a magnetic stirrer for apparent homogenization. The dielectric cell was then filled with the liquid mixture without entrapping air bubbles, and data were taken during cooling and heating cycles in the argon atmosphere. For further details of the experimental setup, the reader may consult the earlier publications from this laboratory [15,16]. Prior to each dielectric run, the dielectric cell was calibrated with benzene at room temperature.

Data analysis

Dielectric analysis: The imaginary part (ε'') of the complex dielectric constant (ε*(f)=ε'(f) – ε''(f)) is analysed using Havriliak-Negami (HN) shape function [27] given by

$$\frac{\epsilon''(f) - \epsilon''_{\infty}}{\epsilon_0 - \epsilon''_{\infty}} = \left[1 + i \left[\frac{f}{f_0} \right]^{1-\alpha_{HN}} \right]^{-\beta_{HN}} \quad (1)$$

Where f₀ is the average relaxation frequency; ε₀ and ε_∞ are the limiting dielectric constants for the process under consideration, and α_{HN} and β_{HN} are the semi-empirical spectral shape parameters. The parameter α_{HN} is a measure of the distribution of relaxation times in the sample, and the parameter (1-β_{HN}) is a measure of cooperativity among the molecules. The peak loss frequency f_m is determined with the help of the estimated values of α_{HN}, β_{HN} and f₀ [28] as,

$$f_m = f_0 \left[\frac{k'}{\left[\cos(\alpha_{HN} \pi/2) - \sin(\alpha_{HN} \pi/2).k' \right]} \right]^{1/(1-\alpha_{HN})} \quad \text{where } R=$$

$$\tan = \left[\frac{(1-\alpha_{HN})\pi}{2(1+\beta_{HN})} \right] \quad (2)$$

Before the data analysis, contribution of dc conductivity to the imaginary part (ε'') of the complex permittivity has been deducted [29].

Relaxation rates: The temperature dependence of the primary relaxation process has been analysed using the Vogel-Fulcher-Tammans [15,16,21] equation (VFT) given below,

$$f_{m,a} = f_{0,a} e^{\left(\frac{-B}{T-T_0} \right)} \quad (3)$$

Where T₀ is the limiting glass transition temperature, f_{0,a} is a constant and B corresponds to the activation energy.

The secondary relaxation process in these binary mixtures has been

found to follow the Arrhenius equation [30] (obtained from the above equation with T₀=0 and B=E/R) given as,

$$f_m = f_0 e^{\left(\frac{-E}{RT} \right)} \quad (4)$$

Where E corresponds to the apparent activation energy, R and f₀ are constants.

Results and Discussion

The DSC and dielectric spectroscopy measurements taken for the neat samples of ACT, ML, GFN and MP were reported in detail in our previous publications [15,16]. For the sake of convenience of discussion, the results of binary liquid mixtures study are described in details in the following sections.

Thermal study by DSC

Before starting the dielectric measurements, DSC measurements were performed on binary liquid mixtures of PG with ACT, ML, GFN and MP respectively. The nature of the mixtures has been examined in the entire concentration range for all samples. The neat samples were desiccated for removal of absorbed water. The heating scans of 10 K/min for the binary liquid mixture, cooled rapidly at a rate of 10-30 K/min demonstrated a glass-like transition as a step-like change in the base line of the DSC scan. These results are shown in Figure 1 for PG+ACT binary mixture, and for rest of the systems (PG+ML, PG+GFN and PG+MP) in supplementary information SII. The liquid mixture of PG+ACT system begins to crystallize during heating for concentration above x_w ≥ 0.4, where x_w is the weight fraction of the drug in the binary mixture (Figure 1a), whereas other binary mixtures do not crystallize below x_w ≤ 0.8 during the DSC scan.

The variation of glass transition temperature T_g (=T_g (onset)) (DSC) with the weight fraction (x_w) of drug samples in the PG does not found to follow the mixture rule [31] strictly,

$$T_g(\text{mixture}) = T_{g1} \cdot (1 - x_w) + T_{g2} \cdot (x_w) + k \cdot x_w \cdot (1 - x_w) \quad (5)$$

Where T_{g1} and T_{g2} are the glass transition temperatures of PG and pure drug samples respectively, and k is the interaction parameter (The T_g values of neat samples are: 167.6 K for PG; 294.4 K for ACT; 276.4 K for ML; 246.5 for GFN and 238.6 K for MP [15,16]). The glass transition

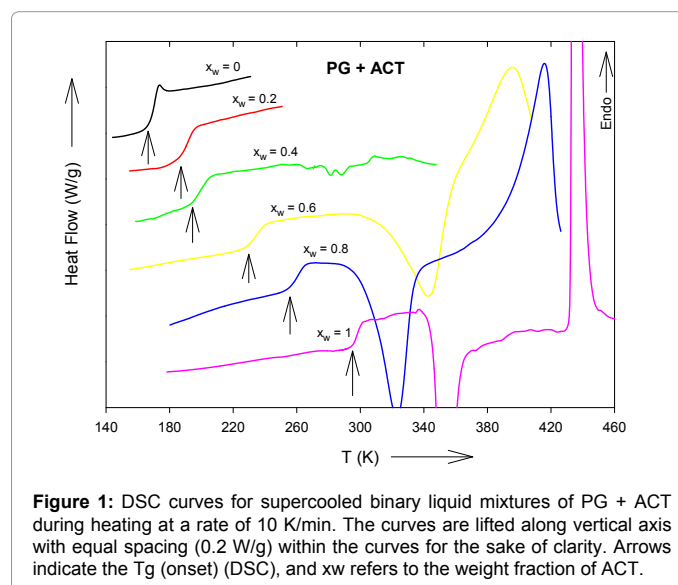


Figure 1: DSC curves for supercooled binary liquid mixtures of PG + ACT during heating at a rate of 10 K/min. The curves are lifted along vertical axis with equal spacing (0.2 W/g) within the curves for the sake of clarity. Arrows indicate the T_g (onset) (DSC), and x_w refers to the weight fraction of ACT.

event occurred in these binary mixtures is found to be unusually broad in temperature for intermediate concentrations in comparison to the pure samples. Therefore, we looked at the onset ($T_g(\text{onset})$) and end point ($T_g(\text{end})$) of this glass transition events critically, using the software supplied with the DSC instrument. The variation of $\Delta T_g = [T_g(\text{end}) - T_g(\text{onset})]$ with weight fraction (x_w) is presented in Figure 2, which reveals a broad maximum for intermediate concentrations. This difference (ΔT_g) is higher for PG+ML system as compared to the other binary liquid mixtures.

Dielectric Study

Spectral Shape: We have examined the dielectric relaxation spectra of the supercooled liquids in the concentration range of $x_w = 0.1 - 0.9$, for all samples. However, in PG+ACT system we were able to obtain data till $x_w = 0.3$ only, because of the intervention of crystallization during the course of measurements. The dielectric measurement performed on binary liquid mixtures shows various relaxation processes. To give an idea to the reader about the occurrence of various relaxation processes the variation of dielectric loss (ϵ'') at 1 kHz test frequency is shown in Figure 3 against temperature normalized to T_g , for different concentrations. The data reveals two major or primary (α - and α' -) processes above glass transition temperature, in addition to a weak secondary (β -) relaxation process. The corresponding variation of dielectric permittivity (ϵ') at 1 kHz test frequency, with temperature, is given in supplementary information SIII.

The spectral dependence (ϵ'' vs. f) of the α - and α' - processes at different temperatures is shown in Figure 4a-4d, for a particular

concentration of $x_w = 0.3$ (30% by weight of the drug in the solution), of all binary systems. The dashed and dotted lines represent the individual fits (Equation 1) corresponding to α - and α' - process respectively. The α - process corresponds to the drug-rich region and α' - process corresponds to the PG-rich region. The corresponding details of fitting parameters are given in Table 1. Also included in the table is the peak loss frequency (f_m) calculated from Equation (2). The dielectric loss (ϵ'') of all mixtures can be explained satisfactorily throughout the frequency range as a superposition of two primary processes (α - and α' - processes) each following Equation 1. Similar spectral behaviour (not shown here) is observed in the rest of the concentration range in all binary systems. The details of the parameters of Equation 1 are given in Table 2. In PG+ML ($x_w = 0.9$) system the other primary (α' -) process could not be resolved.

A weak secondary (β -) relaxation is observed on lower temperature side in all binary mixtures. The dielectric spectra of β - process in all binary liquid mixtures can reasonably be described by Equation (1) with $\beta_{HN} = 1$. The dielectric strength of the secondary process increases with drug concentration (Table 2), and approaches the value of that of the pure samples studied earlier [15,16].

Permittivity: Variation of the static value of dielectric constant (ϵ_0) with temperature (T) of binary liquid mixtures is presented in Figure 5, where the experimental points more or less follow the reciprocal dependence of temperature (dotted line corresponds to T^{-1} variation). Inverse temperature dependence of large dielectric strength ($\Delta\epsilon = \epsilon_0 - \epsilon_\infty$) can be expected as nearly similar variation for ϵ_0 if ϵ_∞ is smaller. On pharmaceutical-rich side, the binary liquid mixture begins

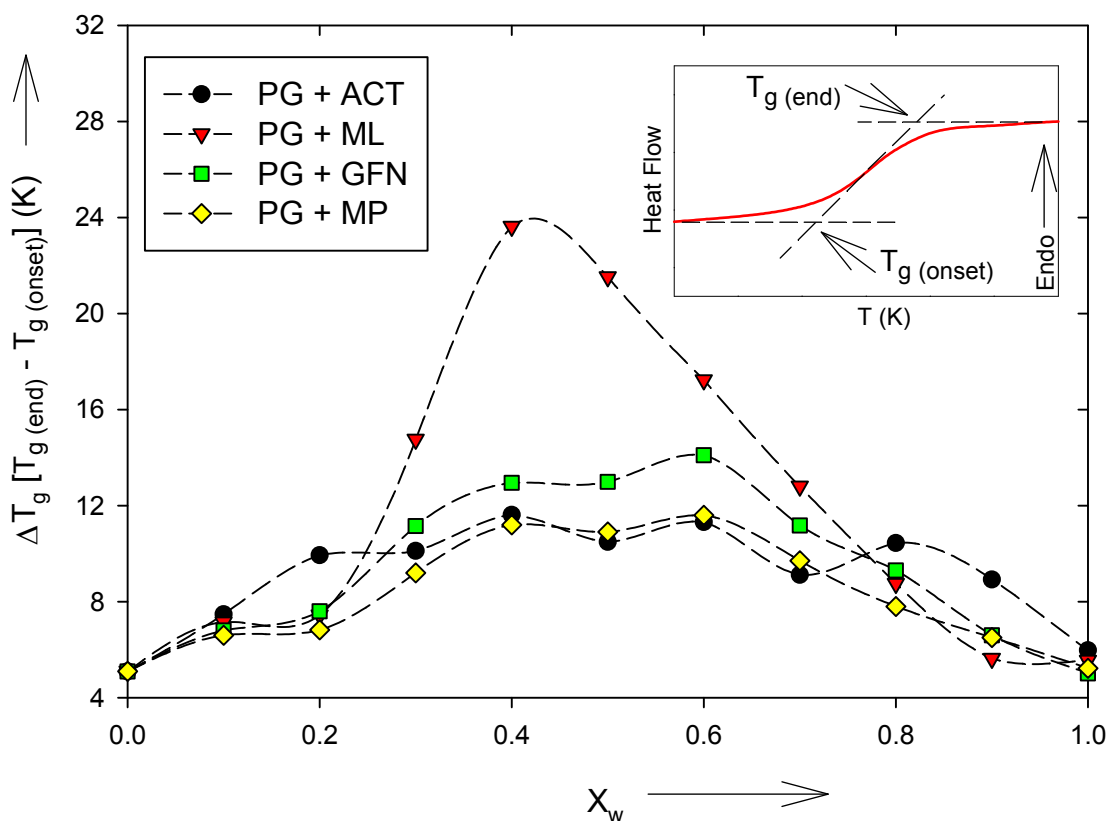


Figure 2: Depicted is the variation of $\Delta T_g = [T_g(\text{end}) - T_g(\text{onset})]$ with x_w . Shown in the inset is schematic DSC curve for the purpose of clarification of $T_g(\text{onset})$ and $T_g(\text{end})$ used.

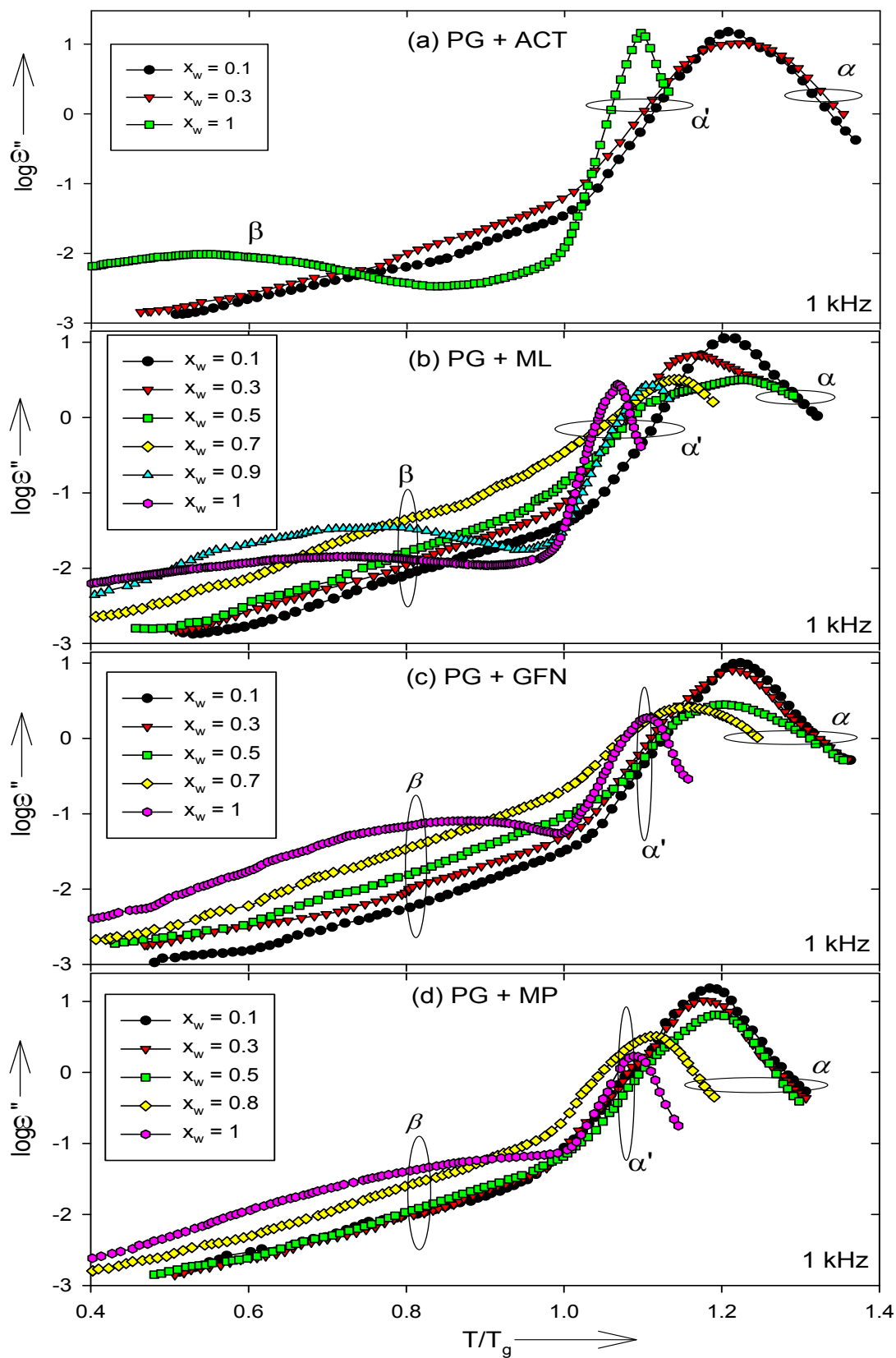
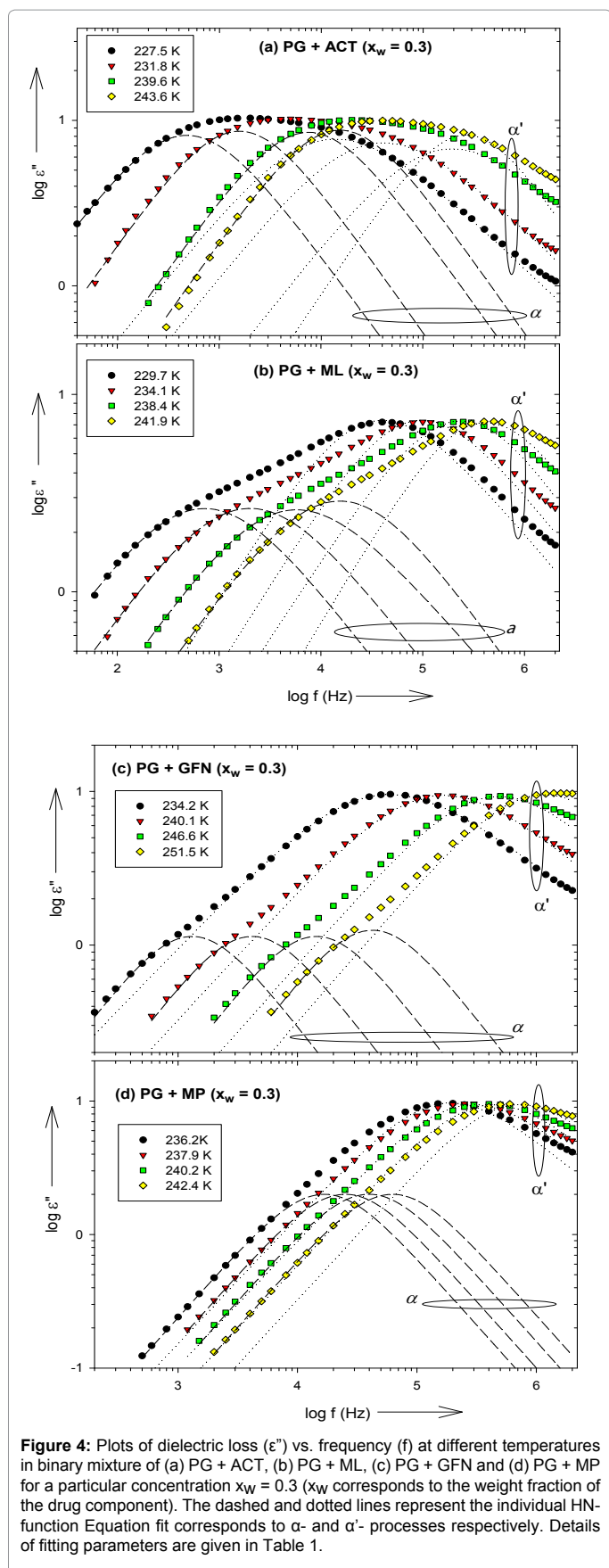


Figure 3: Variation of the imaginary (ϵ'') part of the complex permittivity at 1 kHz frequency for binary mixtures of various concentrations with temperature normalized to T_g , where $T_g = T_g$ (onset) (DSC).



to crystallize during heating. The data shown in Figure 5 is a result of cooling and heating cycles. In Figure 5a, the narrow concentration range of PG+ACT mixture is due to the unavoidable crystallization at higher concentrations of ACT. The behaviour of ϵ_0 with x_w in binary mixture at different temperatures is shown in Figure 6, where, the data follow the dotted line corresponds to the Equation 6.

$$\epsilon_o = \epsilon_{o1} \cdot (1 - x_w) + \epsilon_{o2} \cdot (x_w) + k \cdot x_w \cdot (1 - x_w) \quad (6)$$

Where ϵ_{o1} and ϵ_{o2} are the dielectric constants (at given temperature) of PG and pure drug samples respectively, and k is the interaction parameter. Interestingly, Equation 6 is similar to the liquid mixture rule as given in Equation 5, where ϵ_∞ value is much smaller than ϵ_0 values. From the validity of ϵ_0 with x_w shown in Figure 6 and Equation (6), we are not able to see any observable deviation from mixture rule Equation (5), leaving a false impression that the mixture is homogeneous.

Relaxation rates: The relaxation rates of these binary mixtures are discussed in the following sections.

Primary relaxations: Two primary relaxation processes are observed in the binary liquid mixtures, designated as α - and α' -processes. These processes are found to follow the VFT (Equation 3). Figure 7a is the relaxation map of PG+ACT binary mixture up to $x_w=0.3$. Also included in Figure 7a are the data of pure components PG ($x_w=0$) and ACT ($x_w=1$). In this figure, curves 1, 2 and 3 correspond to the α - process arising from drug rich region in the liquid and curves 2', 3' and 4' correspond to the α' - process arising from PG-rich region in the liquid. The existence of two non-Arrhenius processes namely α - and α' - indicates that the binary mixture is a two-phase liquid. This can be noticed from Figure 7b that dielectric strength ($\Delta\epsilon$) of α - process increases with x_w and that of α' - process decreases. Thus, it is tempting to attribute α - and α' - processes to the liquid regimes rich in ACT and PG respectively.

Relaxation map of PG+ML binary mixture is shown in Figure 8a, where curves 1- 6 corresponds to α -process and curves 3'- 7' correspond to α' - process. As shown in Figure 8b, the dielectric strength of the α -process is comparable in magnitude to that of α' -process, for intermediate concentrations. The strength of α -process increases towards drug-rich side.

Similarly observations are made in binary mixture of PG+GFN (Figure 9) for α - process (curves 1 - 5) and α' - process (curves 2'- 6'); and in PG+MP (Figure 10a) (α - process (curves 1-5) and α' - process (curves 2'- 6')). And, the variation of dielectric strength ($\Delta\epsilon$) of α - and α' - processes with x_w is presented in Figure 9b for PG+GFN and in Figure 10b for PG+MP.

Secondary relaxation: Understanding of secondary relaxation process is important to explain the phenomenon of glass transition and molecular behavior in the glassy state, and also to find out the probability of crystallization below glass transition temperature during the storage of the drugs at low temperatures. In the glassy state, the relaxation time for the secondary process follows linear temperature dependence of $\log f_m$ versus $1/T$ (Equation 4) as expected for the relaxation processes related to localize molecular mobility. Secondary (β -) process observed in binary mixtures is clearly resolvable on the drug-rich region in comparison to PG-rich region, indicating that secondary process is an intrinsic feature of drug samples only [15,16]. The activation energy of the β - process observed for $x_w=0.3$, is given in Table 3, and for rest of the concentrations, the details are given in supplementary file SIV. The $E\beta$ -value found in this study is much

Process	T (K)	(a) PG+ACT ($x_w=0.3$)					$\Delta\epsilon^a$	Process	T (K)	(b) PG+ML ($x_w=0.3$)					$\Delta\epsilon^a$
		α_{HN}	β_{HN}	f_0 (Hz)	f_m (Hz)	α_{HN}				β_{HN}	f_0 (Hz)	f_m (Hz)			
$\alpha -$	227.5	0.12	1	4.77×10^2	4.77×10^2	20.8	$\alpha -$	229.7	0.26	1	7.40×10^2	7.40×10^2	8.1		
	231.8	0.12	1	1.38×10^3	1.38×10^3	20.8		234.1	0.26	1	2.08×10^3	2.08×10^3	8.2		
	239.6	0.12	1	3.07×10^3	3.07×10^3	20.8		238.4	0.26	1	6.27×10^3	6.27×10^3	8.4		
	243.6	0.12	1	1.05×10^4	1.05×10^4	20.8		241.9	0.26	1	1.50×10^4	1.50×10^4	8.6		
$\alpha' -$	227.5	0.22	0.76	1.05×10^4	1.42×10^4	24.5	$\alpha' -$	229.7	0.21	0.78	3.68×10^4	4.83×10^4	21.8		
	231.8	0.22	0.78	2.86×10^4	3.78×10^4	23.0		234.1	0.20	0.80	8.38×10^4	1.07×10^5	21.0		
	239.6	0.21	0.80	6.60×10^4	8.44×10^4	22.0		238.4	0.20	0.83	1.98×10^5	2.42×10^5	20.0		
	243.6	0.21	0.80	1.98×10^5	2.53×10^5	20.6		241.9	0.13	0.84	3.84×10^5	4.54×10^5	19.0		
		(c) PG+GFN ($x_w=0.3$)							(d) PG+MP ($x_w=0.3$)						
$\alpha -$	234.2	0	1	1.29×10^3	1.29×10^3	2.3	$\alpha -$	236.2	0	1	1.66×10^4	1.66×10^4	4.0		
	240.1	0	1	3.99×10^3	3.99×10^3	2.3		237.9	0	1	2.44×10^4	2.44×10^4	4.0		
	246.6	0	1	1.33×10^4	1.33×10^4	2.4		240.2	0	1	4.11×10^4	4.11×10^4	4.0		
	251.5	0	1	3.98×10^4	3.98×10^4	2.5		242.4	0	1	6.22×10^4	6.22×10^4	4.0		
$\alpha' -$	234.2	0.16	0.79	4.69×10^4	5.96×10^4	26.6	$\alpha' -$	236.2	0.12	0.79	2.03×10^5	2.54×10^5	23.4		
	240.1	0.15	0.81	1.35×10^5	1.66×10^5	25.4		237.9	0.12	0.79	2.90×10^5	3.63×10^5	22.9		
	246.6	0.13	0.84	4.17×10^5	4.93×10^5	24.1		240.2	0.10	0.80	4.69×10^5	5.77×10^5	22.4		
	251.5	0.13	0.84	6.12×10^5	7.24×10^5	24.1		242.4	0.06	0.80	7.40×10^5	8.98×10^5	21.8		

^a $\Delta\epsilon = \epsilon_0 - \epsilon_\infty$

Table 1: Details of the fitting parameters of HN - Equation 1 for $\alpha -$ and $\alpha' -$ processes in binary mixtures of PG shown in Figure 4.

Sample	x_w	T (K)	$\alpha -$ process			$\alpha' -$ process			T (K)	$\beta -$ process		
			α_{HN}	β_{HN}	$\Delta\epsilon$	α_{HN}	β_{HN}	$\Delta\epsilon$		α_{HN}	β_{HN}	$\Delta\epsilon$
	0.1	219.7	0	1	12.2	0	0.67	31.9	167.9	0.43	1	10.10
PG+ACT	0.3	231.8	0.12	1	21.8	0.22	0.78	23	171.4		1	10.19
	0.1	235.5	0	1	3.6	0.14	0.9	30.2	162.7	0.75	1	10.20
PG+ML	0.3	238.4	0.26	1	8.4	0.2	0.83	20	172.1	0.7	1	10.26
	0.5	244.6	0.37	1	11	0.35	0.86	10	182.1	0.67	1	10.31
	0.7	267.1	0.1	1	5.8	0.29	0.72	8.6	206	0.56	1	10.38
	0.9	276.5			--	0.21	0.47	12.3	240.8	0.7	1	10.49
PG+GFN	0.1	242.3	0	1	1.6	0	0.82	23.8	161.1	0.77	1	10.30
	0.3	244.3	0	1	2.6	0.16	0.8	21.6	169.7	0.71	1	10.31
	0.5	261.2	0	1	2.8	0.16	1	16.4	181.8	0.65	1	10.35
	0.7	261.3	0	1	2.8	20	1	9	185.4	0.61	1	10.40
PG+MP	0.1	234.4	0	1	3	0	0.8	29.7	174.3	0.76	1	10.30
	0.3	240.2	0	1	4	0.1	0.8	22.4	172.6	0.76	1	10.36
	0.5	248.7	0	1	4	0.2	0.8	16.3	186.6	0.71	1	10.39
	0.8	261.4	0.18	1	6.5	0.26	0.84	7.8	210.2	0.7	1	10.50

* $\Delta\epsilon$ values have an error of (\pm)5% due to the uncertainty in resolution.

Table 2: Details of HN- parameters of the various processes in binary mixture of PG for various concentrations.*

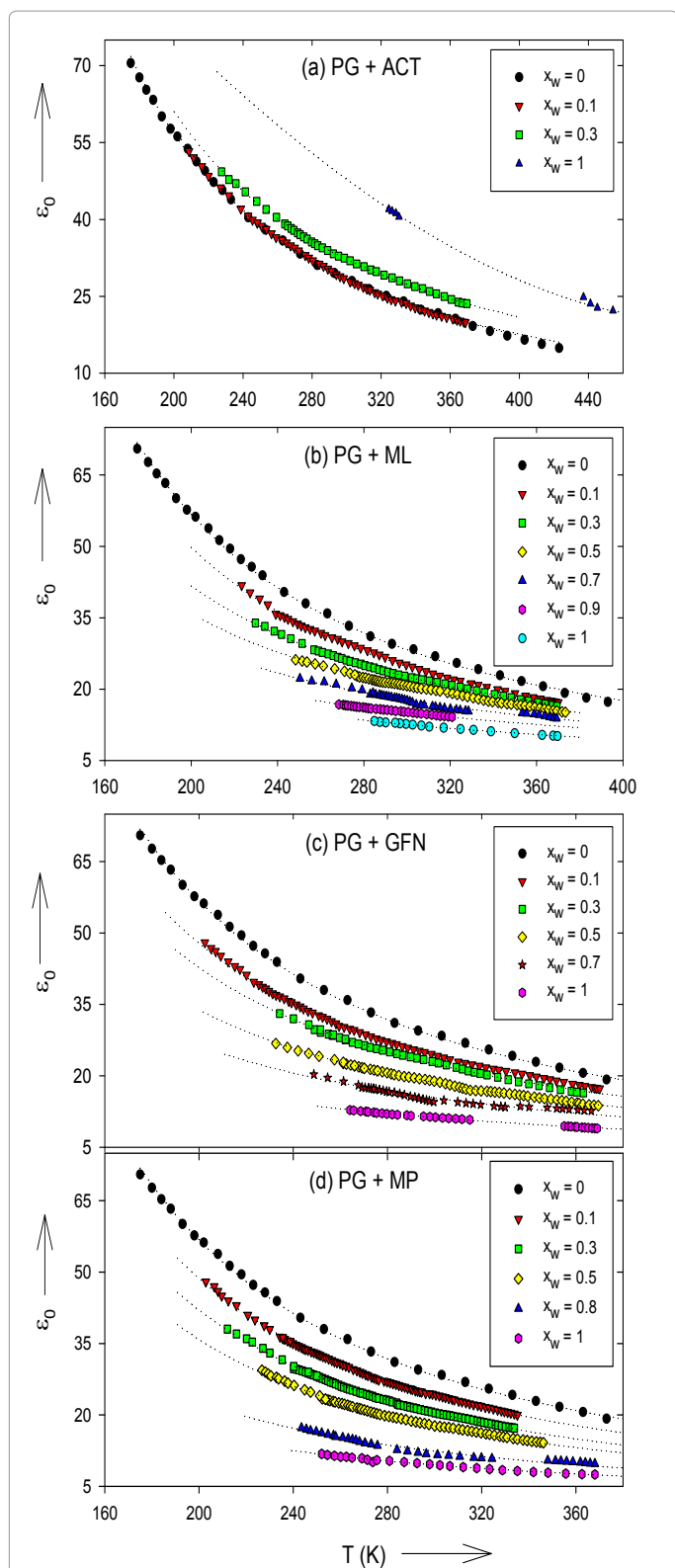


Figure 5: Variation of static value of dielectric constant (ϵ_0) of the liquids with temperature (T) in,

(a) PG + ACT, (b) PG + ML, (c) PG + GFN and (d) PG + MP respectively. The dotted line corresponds to the T variation. The data correspond to the $x_w = 0$ (pure PG sample) are taken from ref. [32].

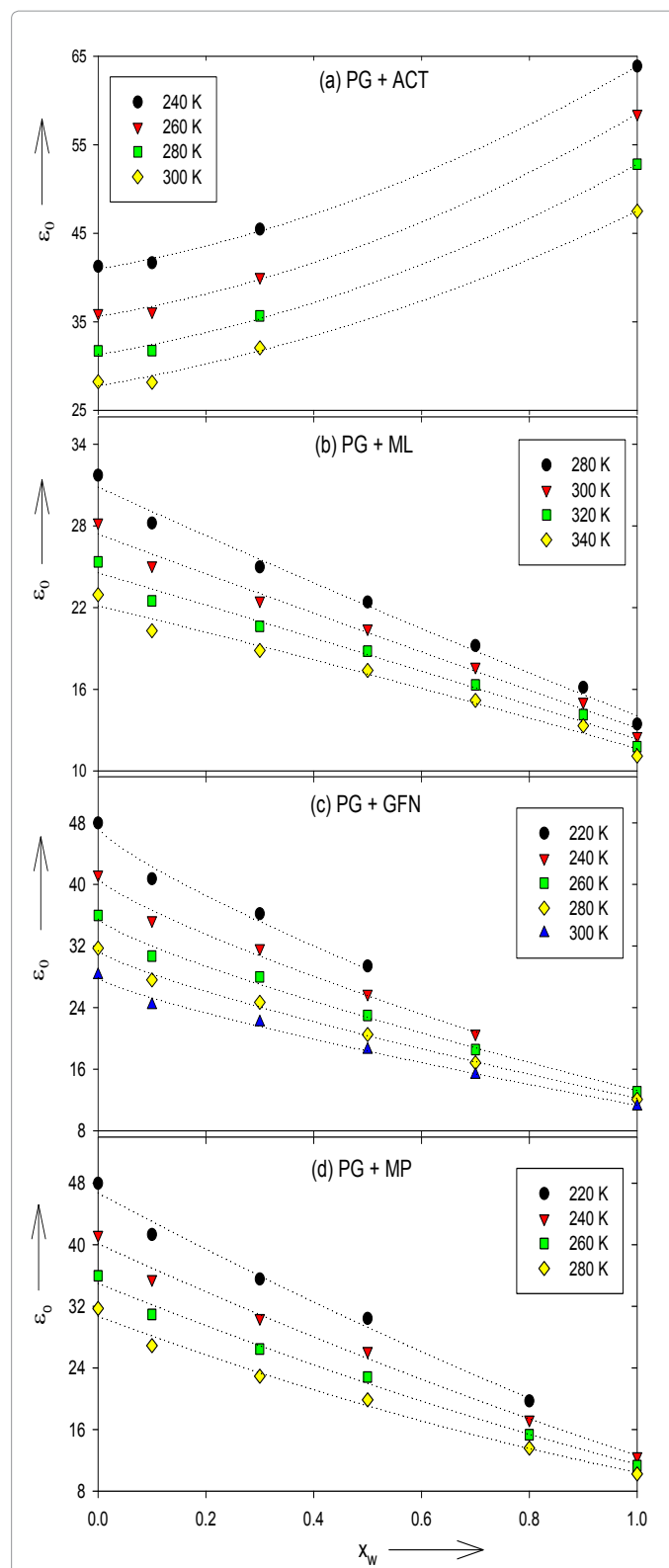


Figure 6: Depicted is the variation of ϵ_0 with x_w in binary mixture of (a) PG + ACT, (b) PG + ML,

(c) PG + GFN and (d) PG + MP respectively. The dotted line corresponds to the Eq. (5). In (a), ϵ_0 values of ACT rich side could not be obtained due to the intervention of crystallization during the experiment.

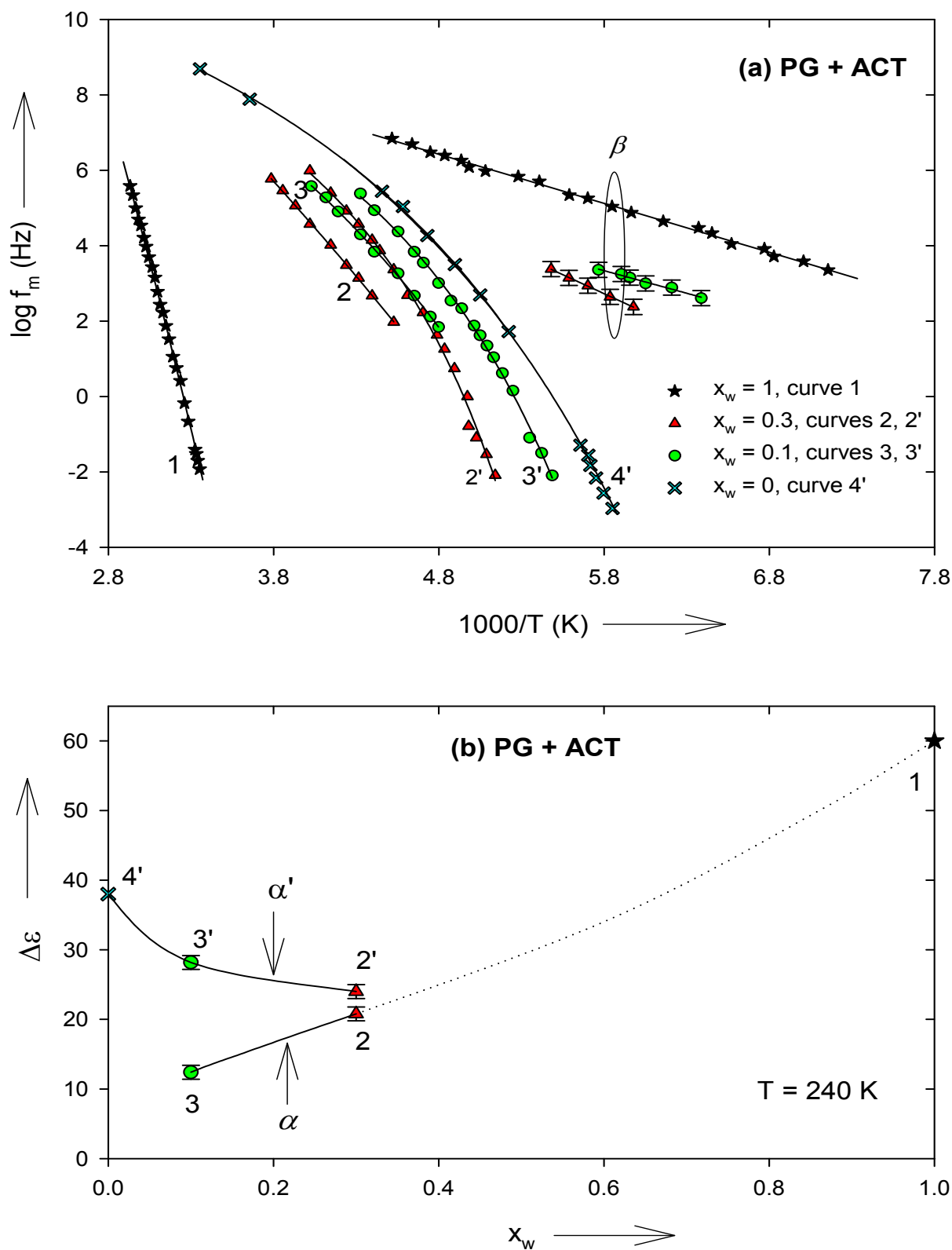


Figure 7: PG + ACT binary mixture (a) Arrhenius diagram depicting the α - (curves 1, 2, 3), α' - (curves 2', 3', 4') and β - processes, where $x_w = 0$ corresponds to neat PG [33] and $x_w = 1$ corresponds to neat ACT [15]. The thick line along the α - and α' - processes corresponds to Eq. (3) (for $f_m < 106$ Hz), and that along the β - process corresponds to Eq. (4), for the parameters given in Table 3. (b) Variation of dielectric strength ($\Delta\epsilon$) of α - and α' - processes with x_w , at the temperature shown in the figure. The dotted line corresponds to extrapolation to neat ACT, for the purpose of clarity.

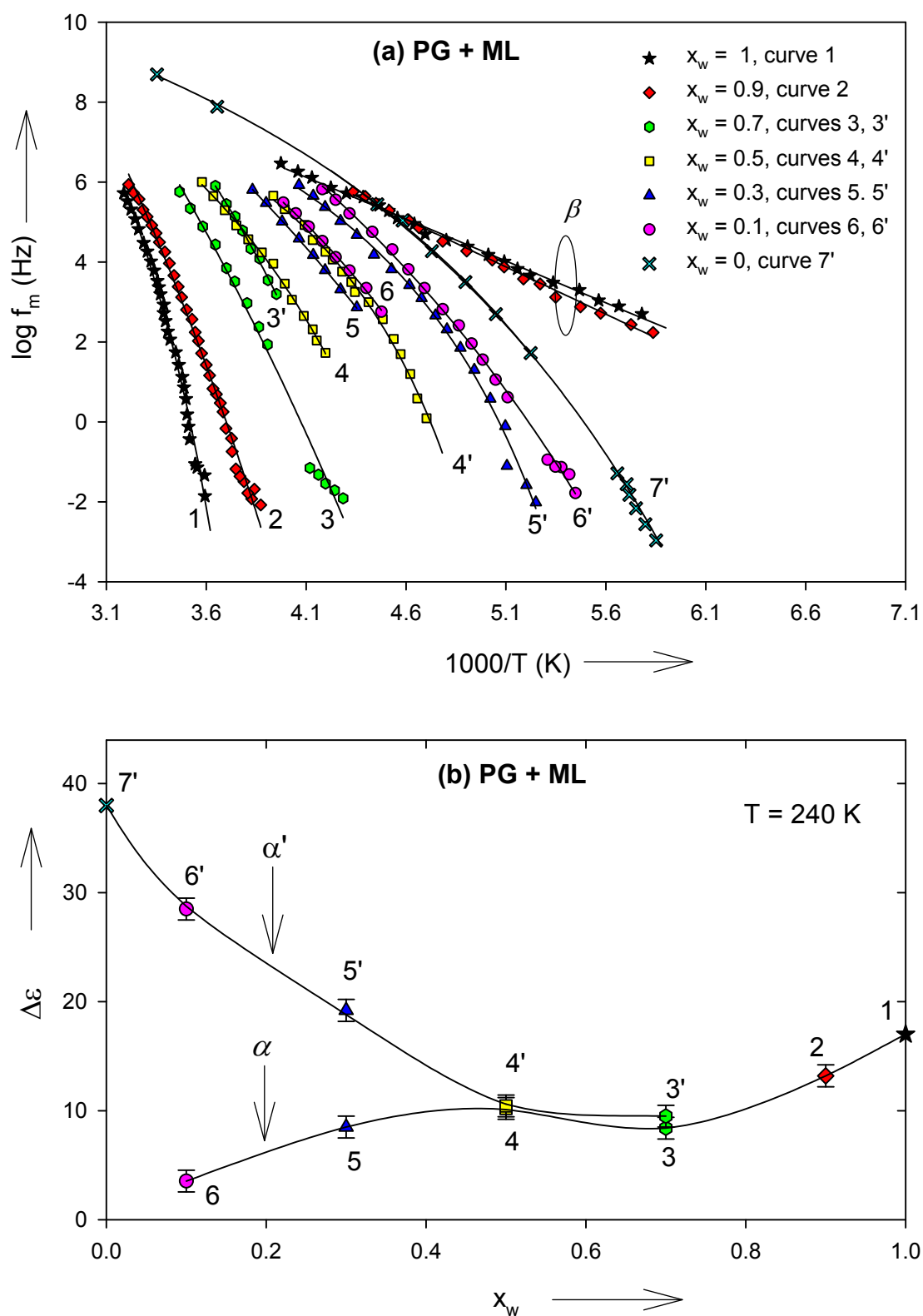


Figure 8 PG + ML binary mixture (a) Arrhenius diagram depicting the α - (curves 1- 6), α' - (curves 3'- 7') and β - processes, where $x_w = 0$ corresponds to neat PG [33] and $x_w = 1$ corresponds to neat ML [15]. The thick line along the α - and α' - processes correspond to Equation 3 (for $f_m < 10^7$ Hz), and that along the β - process corresponds to Eq. (4), for the parameters given in Table 3. (b) Variation of dielectric strength ($\Delta\epsilon$) of α - and α' - processes with x_w , at the temperature shown in the figure.

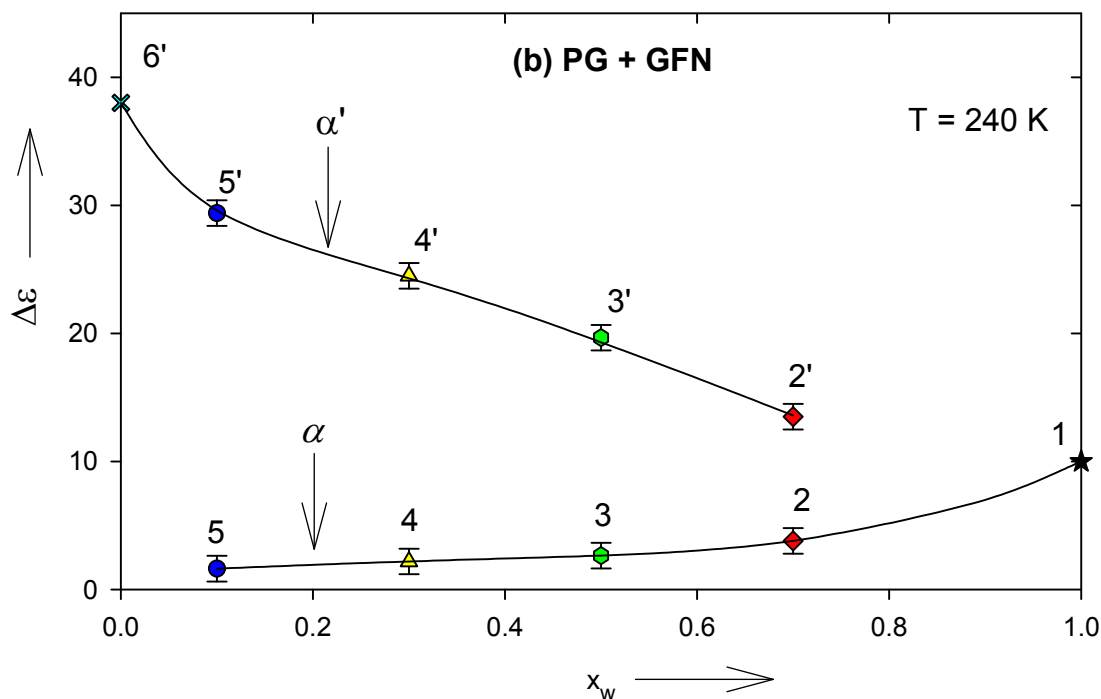
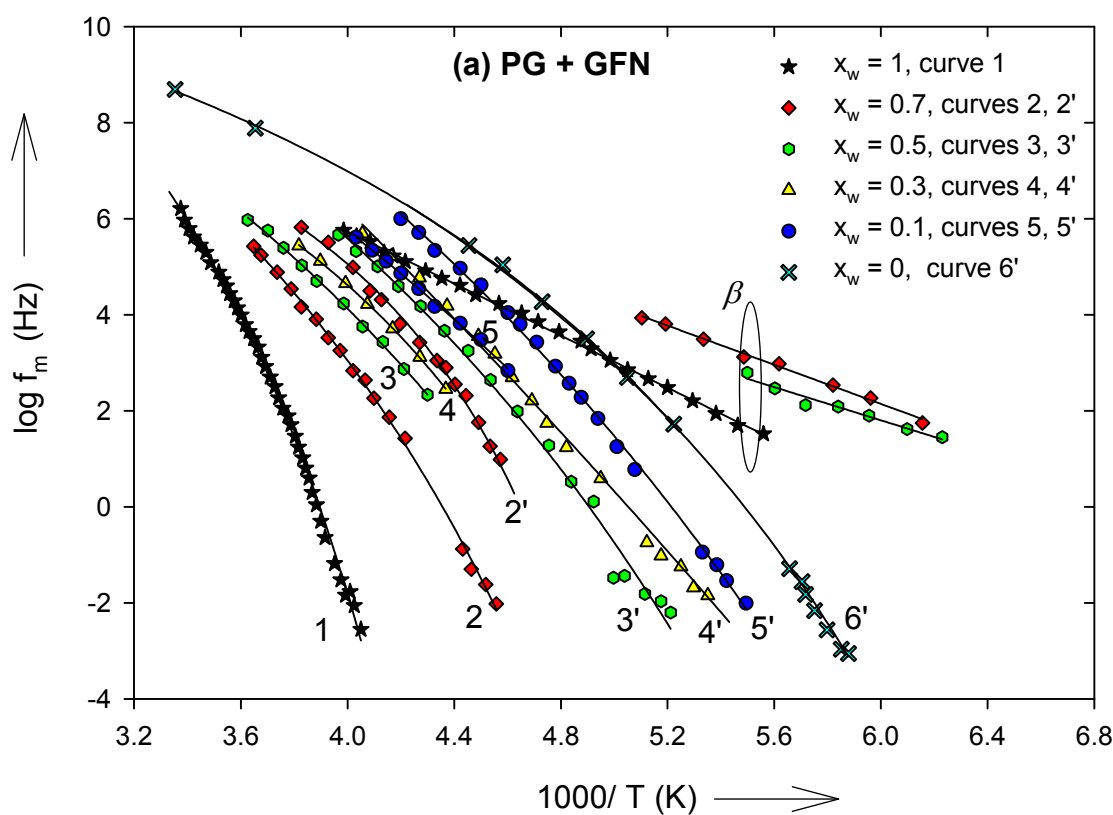


Figure 9: PG + GFN binary mixture (a) Arrhenius diagram depicting the α - (curves 1 - 5), α' - (curves 2' - 6') and β - processes, where $x_w = 0$ corresponds to neat PG [33] and $x_w = 1$ corresponds to neat GFN [16]. The thick line along the α - and α' - processes corresponds to Eq. (3) (for $f_m < 10^4$ Hz), and that along the β - process corresponds to Eq. (4), for the parameters given in Table 3. (b) Variation of dielectric strength ($\Delta\epsilon$) of α - and α' - processes with x_w , at the temperature shown in the figure.

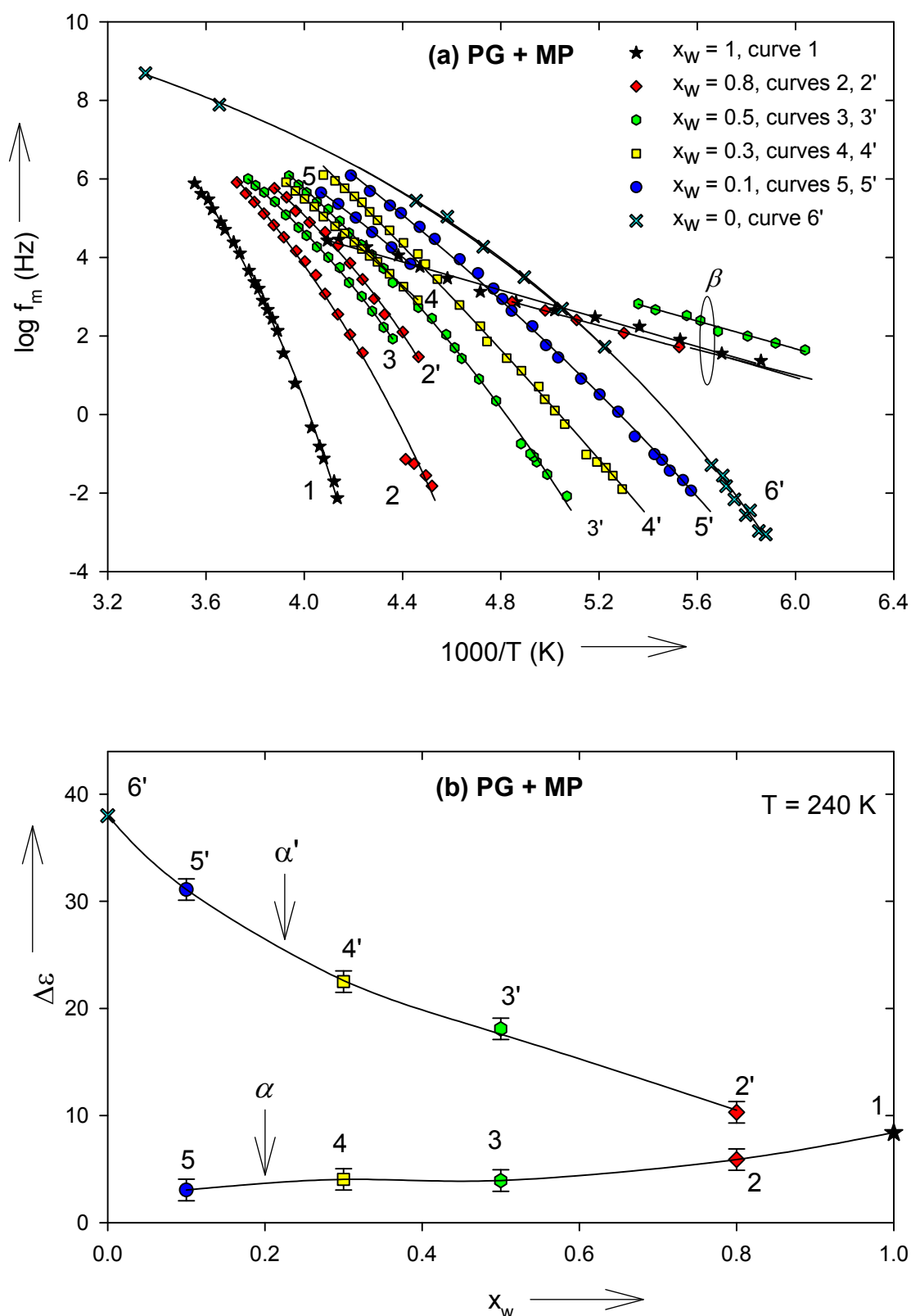


Figure 10: PG + MP binary mixture; (a) Arrhenius diagram depicting the α - (curves 1- 5), α' - (curves 2' - 6') and β - processes, where $x_w = 0$ corresponds to neat PG [33] and $x_w = 1$ corresponds to neat MP [15]. The thick line along the α - and α' - processes corresponds to Eq. (3) (for $f_m < 106$ Hz), and that along the β - processes corresponds to Eq. (5), for the parameters given in Table 3. (b) Variation of dielectric strength ($\Delta\epsilon$) of α - and α' - processes with x_w , at the temperature shown in the figure.

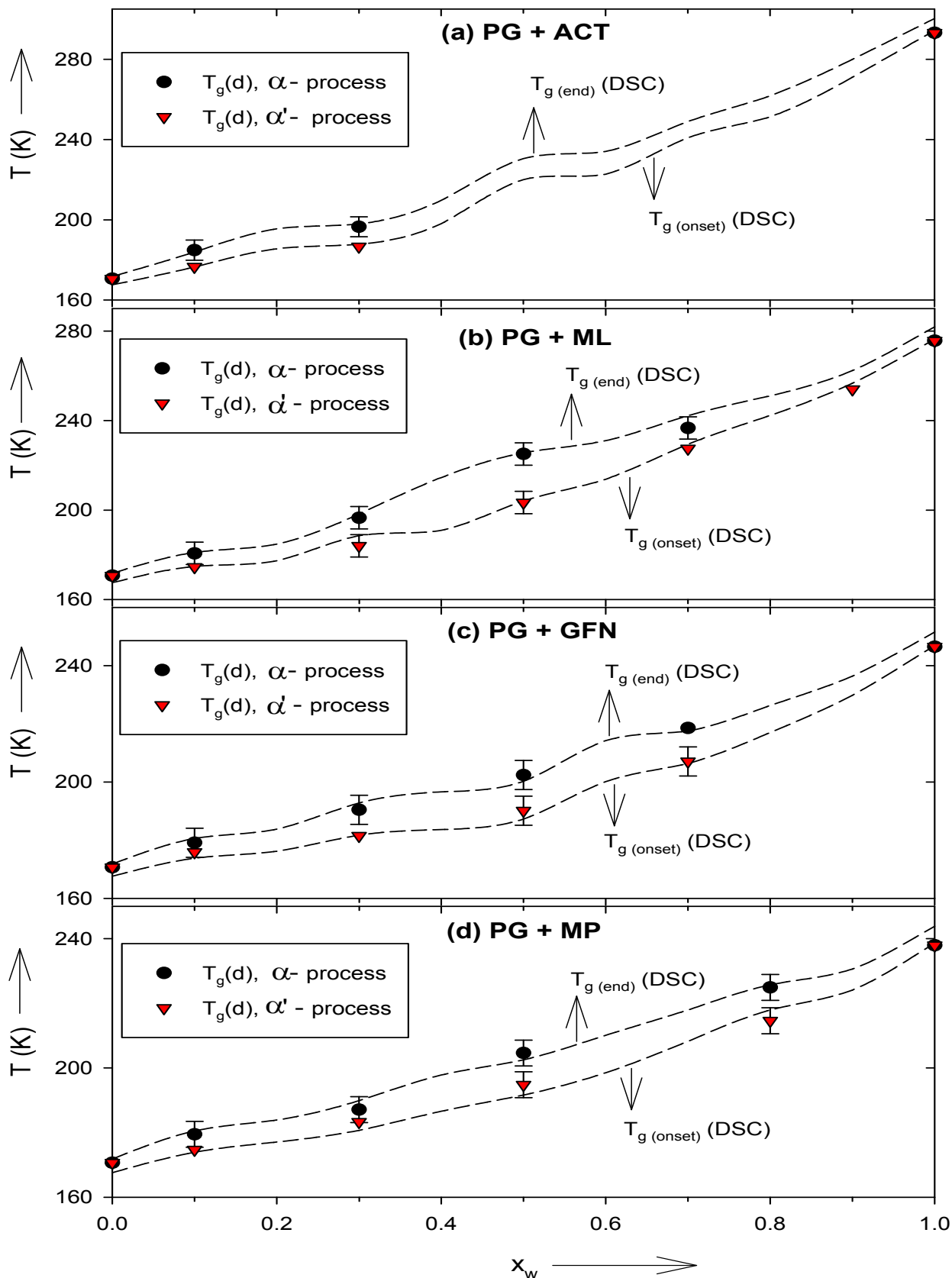


Figure 11: The variation of $T_g(d)$ of α - and α' -processes, with weight fraction (x_w) of drug samples, is shown, where, $T_g(d)$ is the temperature at which $f_m = 10^{-3}$ Hz. The dotted lines correspond to $T_g(\text{onset})$ (DSC) and $T_g(\text{end})$ (DSC) for supercooled binary liquid mixtures.

Sample (xw=0.3)	Process	Primary Process			Secondary Process	
		VFT parameters (Equation (3))			Arrhenius parameters (Equation (4))	
		log f _{0,α} (Hz)	B (K)	T ₀ (K)*	log f ₀ (Hz)	E (kJ/mol)
PG+ACT	α-	12.9	2065	139.9	-	-
	α'-	17.1	3493	118.5	-	-
	β-	-	-	-	14.4	38.2
PG+ML	α-	13.4	2158	140	-	-
	α'-	13.3	1926	132.8	-	-
	β-	-	-	-	14.6	39.4
PG+GFN	α-	18.8	5736	76.2	-	-
	α'-	21.9	6793	63	-	-
	β-	-	-	-	14.1	40
PG+MP	α-	21.5	6462	74	-	-
	α'-	24.3	7513	64	-	-
	β-	-	-	-	11.3	32.9

*T₀ values have an error of (±) 5% due to the short range of data points.

Table 3: Details of various processes in the binary mixture of propylene glycol for a particular concentration xw=0.3, revealed in Figure 4.

higher than that of a small group reorientation such as pure -OH rotation in alcohols [23,32-37]. This gives an indication that sub- T_g process occurred in binary mixtures are due to some internal degree of freedom involving larger group than the size of -OH, and may not be Johari - Goldstein (JG) type, as discussed in detail in our earlier publications [15,16] dealing with pure drug samples.

Conclusion

The concentration dependence of T_g (onset) measured from DSC scans of supercooled binary liquids studied here, tempts one to think that these liquids are homogenous as the T_g (onset) appears to follow mixture rule (Equation 5), but on closer examination the DSC scans are found to be broader for intermediate concentrations. Dielectric spectroscopy of these mixtures reveals two well-separated relaxation processes, designated as α- and α'- processes, indicating the microheterogeneity in these mixtures. Shown in Figure 11 is the variation of dielectric glass transition temperature (T_g(D)) of α- and α'- processes (defined as the temperature which corresponds to an f_m value of 10⁻³ Hz) with concentration, along with the values of T_g (onset) (DSC) and T_g (end) (DSC). This figure clearly reveals that the temperature broadening of DSC curves in the glass transition region is due to a superposition of two glass transition events realized as α- and α'- processes in the dielectric measurements. The two primary processes namely α- and α'- processes can be attributed to phase separated liquid regions rich in pharmaceutical and PG respectively.

Heterogeneity in these hydrogen bonded liquids may not be very surprising because the molecular weight of PG (76.10 g/mol), and hence the size of the molecule of PG is very much different from that of the drug samples (experimental section 2.1). In this context, it is interesting to note that ΔT_g at intermediate concentration shown in Figure 2 is greater for PG+ML system, where the difference in molecular weights between the components of the binary liquid is maximum among the four systems studied. Some knowledge of the dipole moment (μ₀) of these samples is necessary to understand the dielectric strength variation shown in Figure 7b-10b. Unfortunately, experimental values of μ₀ are not available for neat drugs and the values estimated using density functional theory (DFT) are found to be very unreliable for the purpose of calculations, as discussed in our previous publication [15]. However, it is interesting to note that the discomfort experienced by patients, administered with the liquid drugs intravenously where PG is treated as excipient [2,6-9], may be due to the above-observed

heterogeneity.

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