

Adsorption Studies of Cd (II) from Water by Acid Modified Multiwalled Carbon Nanotubes

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Abstract

This work aims to decorate carbon nanotubes with oxygenated functional groups for effective removal of Cadmium ions from aqueous media. For that purpose Carbon nanotubes (CNT) was oxidized by nitric acid to give MCNT- HNO₃. The CNT and MCNT- HNO₃ were characterized by SEM, TEM, FT-IR, Boehm titration, nitrogen adsorption-desorption analysis, point of zero charge and surface pH. The adsorption experiments of Cd(II) onto sorbents were studied using the batch technique and factors affecting the adsorption capacities of Cd(II) were investigated and discussed. The isotherm data were analyzed using Langmuir and Freundlich equations. The equilibrium data fitted well Langmuir isotherm for both CNT and MCNT- HNO₃. The kinetic results were analyzed using pseudo-first order, pseudo-second order, intraparticle diffusion and the Boyd equations. The rate constants, equilibrium capacities and related correlation coefficients (R²) for each kinetic model were calculated and discussed. Highest values of R² were obtained on applying the pseudo second-order with both carbons. Although intraparticle diffusion plays impotent role in rate-controlling step in the adsorption process of Cd(II) onto the investigated sorbents, film diffusion is also controlling this process. The thermodynamic parameters including ΔG° , ΔH° and ΔS° for the adsorption processes of Cd(II) on the carbons were calculated, and the negative value of ΔG° indicated the spontaneous nature of adsorption. The desorption studies revealed that the regeneration of MCNT- HNO₃ can be easily achieved.

Keywords: Carbon nanotubes; Water; Pollution; Adsorption; Cd(II); FAAS; Nitric acid

Introduction

Heavy metal pollution is a serious ecological issue due to its harmful impacts and accumulation throughout the food chain and therefore in the human body. Cadmium is considered as one of the highly hazardous heavy metal pollutants whereas Cadmium is listed as the 7th most hazardous substance by The Agency for Toxic Substances and Disease Registry [1]. A number of acute and chronic disorders caused by Cd(II) exposure, such as itai-itai disease, renal damage, emphysema, hypertension and testicular atrophy [2]. It is likely that cadmium toxicity is related to its strong tendency to form bonds with thiol functional groups in certain enzymes which results in the displacement of biologically essential metals [3]. Cadmium enter the aquatic environment through a number of diverse ways involving erosion of natural deposits, metal refinery discharges, and electronic waste runoff [1,4,5]. To keep water healthy the Cd(II) should be kept under certain limits. The permissible limit for Cd(II), given by Environmental Protection Agency (EPA), is 0.005 mg/l and the current guideline value of drinking water described by the World Health Organization (WHO) is 0.003 mg/l [4,6] hence Cd(II) should not exceed these limits to keep water hazardless. Decontaminate of cadmium ions from waste water can be achieved by applying various conventional techniques that are usually recognized as inefficient and/or expensive [7]. Adsorption is one of the highly efficient methodology for heavy metal removal [8]. The urgent demands for improving the quality of potable water has motivated researchers to modify a new highly effective adsorbents. Carbon nanotubes (CNTs), brilliant new carbon's form, are latest researchable area since their discovery [9] due to their amazing mechanical features [10], great chemical stability, extraordinary electrical property [11] and large specific surface area [12]. The outstanding properties of CNTs qualified them for new application such as hydrogen storage, quantum nanowires, catalyst supports and chemical sensors [13-16]. One of the most hopeful uses of CNTs is the removal pollutants from water where CNTs have shown

exceptional efficiency for the removal of many organic, inorganic and radioactive contaminants [17-22]. The present study targets to modify the surface of CNTs with functional groups using nitric acid as oxidizing agent to improve their capability for removing of Cd(II) from water. The parameters such as pH, contact time, initial concentration and adsorbent dose were examined. Adsorption isotherms, adsorption kinetics, and thermodynamic parameters of Cd(II) adsorption have been investigated. The equilibrium adsorption data are inspected by both Freundlich and Langmuir isotherm models. The desorption studies of CNTs were also executed.

Material and Methods

Reagents and solutions

The analytical grade reagents were purchased from Sigma-Aldrich. A stock solution of 1000 ppm Cd(II) was prepared by dissolving 1.7909 g of CdCl₂·2H₂O in acidified doubled distilled water and diluted to 1000 ml by doubled distilled water. Acetate buffer (pH = 5.5) was made using acetic acid and NaOH solution, to be used in this study. CH₃COOH, HNO₃, HCl and NaOH were purchased from Merck and used without further purification.

Apparatus

The pH measurements were made using a pH meter (Hi 931401,

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HANNA, and Portugal). The adsorbents were weighed using analytical balance. Water bath shaker was used for adsorption experiments. An Analyst 300 Perkin Elmer (FAAS) was used for the quantitative determination. The concentration of Cd(II) was detected using flame atomic absorption spectrometer.

Modification of carbon nanotubes (CNTs) by nitric acid

65 A 10 g of multi-walled carbon nanotubes (Sigma-Aldrich) was refluxed in 100 ml nitric acid for 4 h. Subsequently, the carbon was filtered off using 0.45 μm Millipore filter papers and Buchner funnel. The filtrate was washed with water until the pH reached a value of 5.5. The carbon was dried overnight under ambient conditions and then for 24 h at 110°C. This modified carbon nanotubes was designated MCNT-HNO₃.

Adsorbent characterization

The surface functional groups present on the carbons were investigated using a Fourier transform infrared spectroscopy (FT-IR) by spectrophotometer (Jasco, Model 6100- Japan) using KBr pressed disc- method. The Boehm titration method was applied to determine the surface functional groups containing oxygen [23-25]. The surface pH and pH P_{ZC} point of zero charge were evaluated [26,27]. The BET surface areas (SBET) of the carbons were measured by N₂ adsorption at 77 K using Surface Area and Pore Size Analyzer (QUANTACHROME - NOVA 2000 Series) [28]. Analysis of the isotherms was carried out by applying the as method to obtain: S^a, S_n^a (total and non-microporous surface areas) and the micropore volume V_m^a [29], also the total pore volume (V_T) and the average pore radius (r̄) (nm) were estimated [27]. The surface micrographs of the carbons were examined using a scanning electron microscope JSE-T20 (JEOL, Japan) at 40 kW and high resolution transmission electron microscope (JOEL JEM2010 HR-TEM) at 200 kV.

Adsorption experiments

The adsorption performances of Cd(II) onto CNT and MCNT-HNO₃ were examined by batch adsorption experiments on water-bath shaker at 150 rpm using (100-1000) mL conical flasks. The effect of pH on Cd(II) removal was studied by agitating 0.04 g sorbent with 25 ml of 150 ppm Cd(II) solutions with pH rang (2–8) for 24 h at 303.15 K. The pH of metal ion solution was adjusted by using 0.1 M HCl or 0.1 M NaOH. The isotherm study was performed by shaking 0.04 g of sorbents with 25 ml adsorbates solutions of various Cd(II) concentrations (10 - 300 ppm) for 24 h at 303.15 K. In the kinetics study, 0.25 g of the carbons \were added to 500 ml of 20 ppm Cd(II) solutions and shaken at different time intervals (15 min - 24 h) then samples were taken from the solution by fast filtration. The effect of adsorbent dose was investigated by equilibrating 25 ml of 100 ppm metal solutions and different doses of adsorbents (0.05 g-0.4 g). The influence of the temperature was tested by equilibrating 0.04 g of samples with 25 ml aqueous solution containing different concentration of metal (10-300 ppm) at 303.15, 318.15 and 333.15.

The adsorption capacities of adsorbents were calculated using the following expression:

$$q_t = \frac{(C_0 - C_t) \cdot V}{m} \quad (2)$$

Where, q_t is the adsorption capacity of the adsorbent at time t (mg adsorbate/g adsorbent); C₀ is the initial concentration of metal (mg/L); C_t is the residual concentration of metal after adsorption had taken place over a period of time t (mg/L); V is volume of metal solution in

shake flask (L) and m is mass of adsorbent (g). The removal percentage of metals ions from aqueous solution is computed as follows:

$$\text{Removal \%} = \frac{(C_0 - C_t) \cdot 100}{C_0} \quad (3)$$

In order to investigate the desorption capacity of Cd(II) from adsorbents, 0.04 g of the carbons were introduced to 50 ml solution whose initial concentration is) 50 ppm Cd(II) at pH=4.5). After equilibrium, the Cd (II) concentration of the solution was measured, and then the solution was filtrated using a membrane to recover the carbon sample. These samples were dried at 80°C and dispersed into 50 ml distilled water. The pH values of the solution were adjusted from 1.5 to 5.5 using HCl. After equilibrium, Cd (II) concentration were measured and the desorption results were then obtained. These adsorption/desorption processes were repeated for three times, to further ascertain the desorption capability of adsorbents. The desorption % of metal ions from adsorbents was calculated as follow:

$$\text{Desorption \%} = \frac{\text{Amount released to solution (ppm)}}{\text{Total Adsorbed (ppm)}} \times 100\% \quad (4)$$

Results and Discussion

Characterization of the adsorbents

FT IR: Figure 1 showed the FTIR spectra of pristine carbon nanotubes (CNT) and acidified MCNT-HNO₃. The both nanotubes samples show wide band at about (3250-3425 cm⁻¹) due to O-H stretching mode of hexagonal group and adsorbed water, shoulders observed at (2850-2950 cm⁻¹) due to aliphatic (C-H), peaks at (1620-1630 cm⁻¹) due to (C=C) [29,30]. For MCNT-HNO₃, the shoulder appeared at (1675 cm⁻¹) may be assigned to (C=O) of carbonyl groups indicating successful surface functional modification [31-33].

Surface acidity and Boehm titration: Table 1 summarizes the results of Boehm titration for MCNT-HNO₃. The total number of the surface basic sites (carbonyl and chromene) was smaller than the total number of the acidic surface sites (carboxylic, lactonic and Phenolic). This is in agreement with the surface pH and point of zero charge pH_{PZC} which are also acidic.

Surface area measurements: Figure 2 illustrates the nitrogen adsorption-desorption isotherms at 77 K on CNT and MCNT-HNO₃. Table 2 gives the porous properties of the pristine CNT and MCNT-HNO₃ obtained from the analysis of N₂ adsorption isotherms [34]. It is observed that surface areas (S_{BET}, S^a, S_n^a) and pore volumes (V_T, V_n^a) of the CNT increased after oxidation with increasing Average pore radius

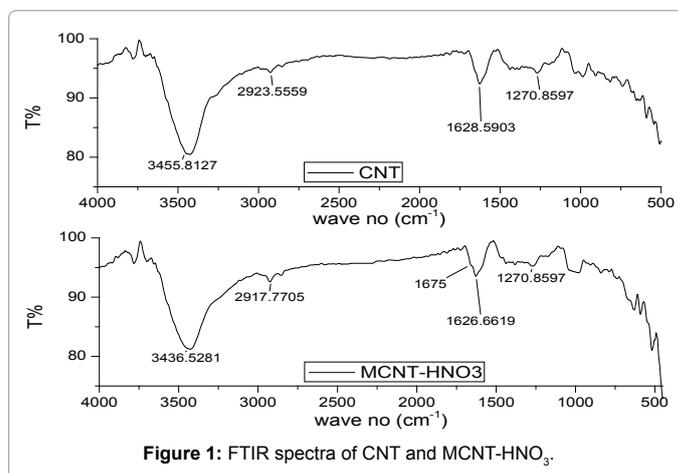


Figure 1: FTIR spectra of CNT and MCNT-HNO₃.

Type of carbon	Carboxylic (mmol/g)	Lactonic (mmol/g)	Phenolic (mmol/g)	Total Acidic groups (mmol/g)	Basic groups (mmol/g)	Surface pH	Point of zero charge
CNT	-	-	-	-	-	6.15	6.2
MCNT-HNO ₃	0.078	0.0225	0.0456	0.1461	0.125	4.9	4.75

Table 1: Boehm titration, Surface pH and point of zero charge for CNT and MCNT-HNO₃.

	S _{BET} (m ² /g)	S ^o (m ² /g)	(m ² /g) S _n ^α	(m ² /g) S _n ^α	(ml/g)V _T	(ml/g) V _m ^α	(ml/g) V _n ^α	(nm) \bar{r}
CNT	198.18	220.16	99.34	120.82	0.325	0.06	0.26	3.28
MCNT-HNO ₃	288.45	285.12	1.25	283.87	0.899	0.0032	0.8954	6.23

Table 2: N₂ adsorption and surface area data of CNT and MCNT-HNO₃.

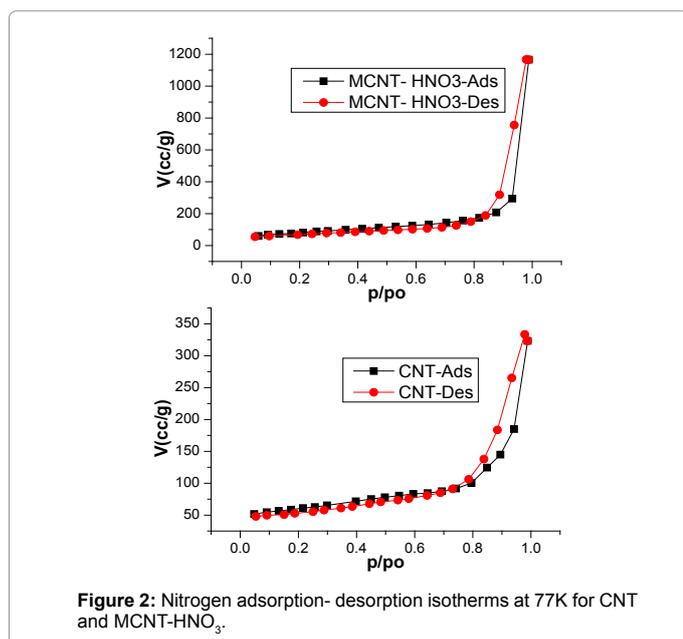


Figure 2: Nitrogen adsorption- desorption isotherms at 77K for CNT and MCNT-HNO₃.

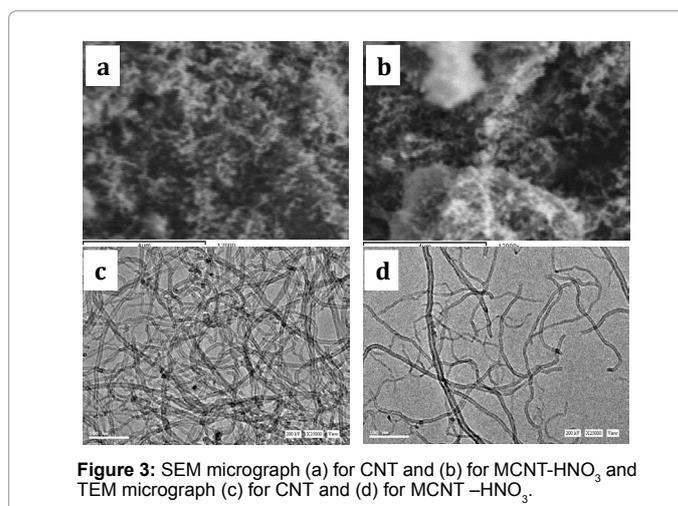


Figure 3: SEM micrograph (a) for CNT and (b) for MCNT-HNO₃ and TEM micrograph (c) for CNT and (d) for MCNT-HNO₃.

(\bar{r}). This may be attributed to opening up the carbon nanotubes ends [35] and generation of defects on the sidewall of nanotubes by functionalization [36,37], hence the access into the cavity of the nanotubes can be achieved. CNTs tend to form long bundles stabilized by numerous π - π interaction between the tubes. Also, presence of functional groups on the surface of nanotubes generates repulsion force which leads to debundling of nanotubes and so leads to increase of surface area.

SEM and TEM: The morphology of pristine multi-walled carbon nanotubes (CNT) and oxidized form (MCNT-HNO₃) was investigated by scanning electron microscope at magnification power 12000X as shown in Figures 3a and 3b. From the SEM observation, the agglomeration of carbon nanotubes bundles were observed but without distinct difference in morphology between CNT and MCNT-HNO₃. The transmission electron microscopy (TEM) was carried out to characterize the structure of CNT and MCNT-HNO₃. Figures 3c and 3d showed that the average diameter of nanotubes (CNT and MCNT-HNO₃) was about 5-6 nm with length above 3 μ m and displayed that the nanotubes of MCNT-HNO₃ become shorter than CNT which may be attributed to the destruction of the nanotubes by nitric acid. It is also observed that the impurities in the acidic-treated MCNT-HNO₃ are obviously decreased than CNT.

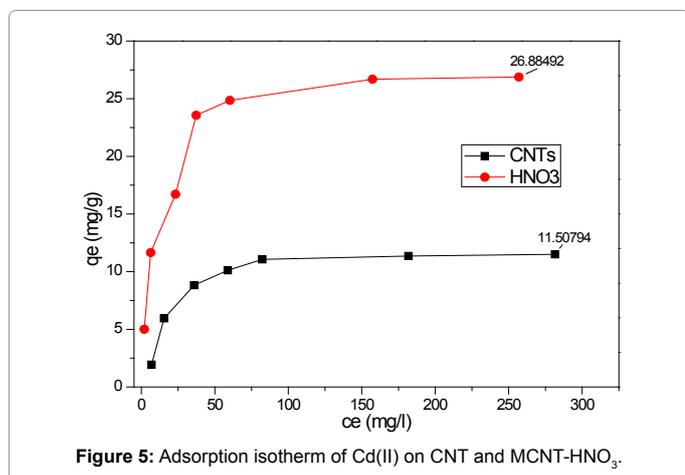
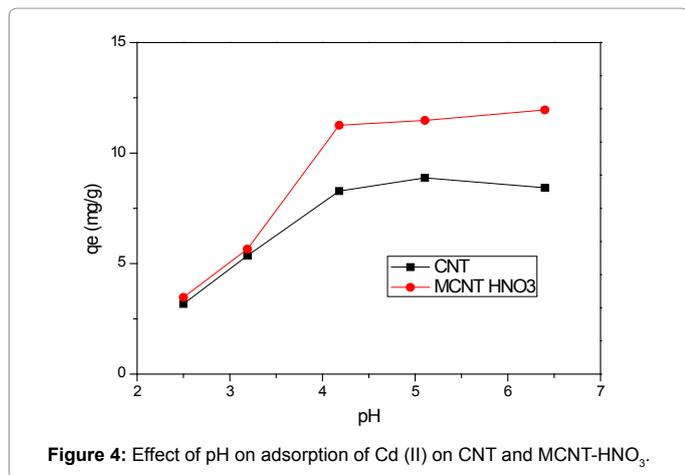
Adsorption and desorption studies

Effect of pH on the adsorption of Cd(II): The solution pH is

identified as an important parameter which governs the adsorption of ion at the solid-water interfaces. The pH accepted its vital role because it affects the solubility of the metal ions, concentration of the counter ions on the functional groups of adsorbent and the degree of ionization of the adsorbate during the reaction.

When pH of the solution is lower than pH_{PZC} (Point of Zero Charge), the positive charge on the surface provides electrostatic repulsions that are unfavorable for adsorbing cationic species and vice versa thus the increase of pH leads to increase negative charge on the carbon surface, thus, the adsorption of cations should increase.

The removal of cadmium by two types of adsorbents (modified and non-modified CNTs) has been studied within pH range from 2 to 6.5. This pH range was chosen to avoid precipitation of Cd²⁺ as Cd(OH)₂ due to exceeding in pH and hence the removal of the metal could be attributed to the adsorption process only. Figure 4 shows the effect of pH on the adsorption of Cd²⁺ on raw carbon nanotubes (CNT) and modified carbon nanotubes (MCNT-HNO₃). The found data indicate that the functional groups introduced by oxidation improve the ion-exchange capabilities of carbon nanotubes and make Cd²⁺ adsorption capacity increase correspondingly. At lower pH, the adsorption quantity of Cd(II) was very low which is attributed to the electrical repulsion between Cd(II) ions and positively charged function groups on the carbon surface would be responsible for the low Cd(II) adsorption. With increasing solution pH, the carbon surface became more negatively charged due to the dissociation of the function groups, which could enhance the electrostatic interactions of Cd²⁺ ions with negative function groups and facilitate the Cd ion adsorption. It can be observed that, the removal of cadmium from water by using modified



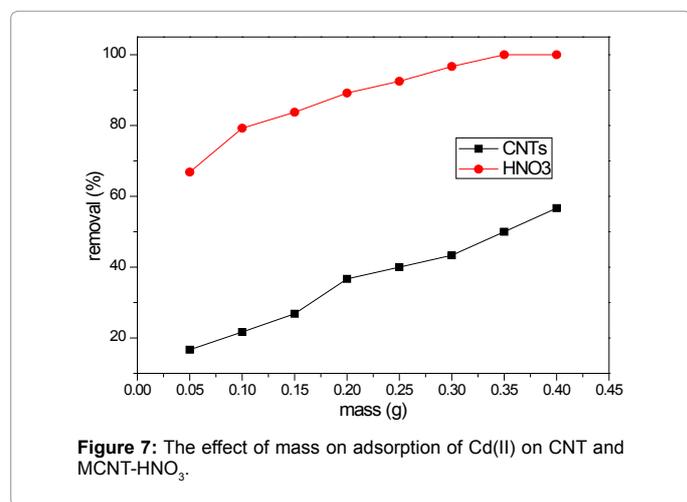
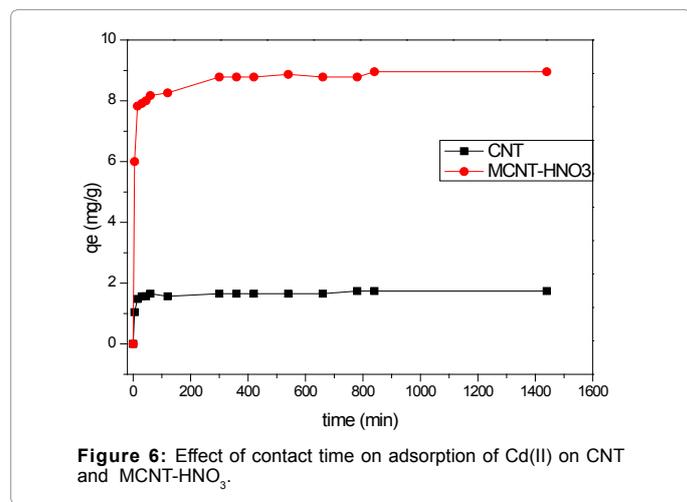
carbon nanotubes remarkable higher than the raw carbon nanotubes due to the ionization step by the functional group on the surface of CNTs. At pH 5.6 it was possible to carry out the adsorption of Cd(II) at higher concentration.

Effect of initial concentrations: Cadmium (II) adsorption capacities of the raw and oxidized CNT are given as a function of the equilibrium concentration of Cd(II) ions in Figure 5. It can be seen that the adsorption of Cd(II) on CNT and MCNT-HNO₃ increased with the initial or equilibrium Cd(II) concentrations, due to the increase in the driving force of the concentration gradient as a result of increasing the metal ion initial concentration [38,39]. It is clear that the oxidized form MCNT-HNO₃ appeared to be more effective under a higher aqueous Cd (II) concentration as compared with raw CNT (CNT:11.5 mg/g , MCNT-HNO₃ : 26.88 mg/g). The adsorbed amounts at equilibrium by MCNT-HNO₃ were estimated to be almost 2.34 times as much as the capacity by CNT. Apparently, this indicates that the functional groups introduced by oxidation improve the ion-exchange capabilities of the CNTs and thus make Cd(II) adsorption capacities increase correspondingly.

Effect of contact time: The effect of contact time was studied for the carbons by varying the equilibrium time from 5 minutes to 24 hours at pH 5.6. From Figure 6 it can be seen that the amount of Cd²⁺ adsorbed onto both raw carbon nanotubes (CNT) and modified CNT (MCNT-HNO₃) increased rapidly during the beginning 10

minutes. Subsequently, the adsorption rate rises gradually and reaches equilibrium after 5 h for Cd²⁺ adsorption by using (CNT) and (MCNT-HNO₃). The short time required to reach equilibrium suggests that the (M-CNTs) have very high adsorption efficiency and have a great potential in Cd²⁺ adsorbent application.

Effect of adsorbent dosage: The dose of carbon nanotubes in the water is one of the major parameters, which affect the adsorption capacity. The batch adsorption experiments were carried out by using various amounts of M-CNTs at pH 5.6. The data depicted in Figure 7 showed that changing the adsorbent concentration from 0.05 g to 0.4 g/25 ml increased the removal % of Cd (II) ions from 16.67% to 56.67% for CNT and from 66.83% to 100% for both MCNT-HNO₃ from solution containing 100 ppm of Cd (II). This is expected because the higher the dose of adsorbents in the solution, the greater the availability of exchangeable sites for ions. This suggests that after a certain dose of adsorbent, the maximum adsorption sets in and hence the amount of ions bound to the adsorbent and the amount of free ions remains constant even with further addition of the dose of adsorbent. It was also found that the amount adsorbed per unit mass decreases by increasing the adsorbent dose. The decrease in adsorption density with increase in the adsorbent dose is mainly due to the unsaturation of adsorption sites through the adsorption process [40,41]. The particle interaction, such as aggregation, resulting from high adsorbent dose may also a reason for this behavior. Such aggregation would lead to decrease in



total surface area of the adsorbent and an increase in diffusional path length [41].

Equilibrium adsorption studies: The equilibrium adsorption isotherms are of fundamental importance in the study and design of adsorption systems. The adsorption of aqueous species on solid surface may be described by various isotherms including Langmuir, Freundlich, Sips and Redlich–Peterson isotherm equations [42]. Langmuir and Freundlich isotherms relate the coverage or adsorption of molecules on a solid surface to concentration of a medium above the solid surface at a fixed temperature. In this study, the regression analysis of experimental data has been carried out using both the Langmuir and Freundlich isotherm models. The linear form of Langmuir isotherm equation is given as:

$$\frac{1}{q_e} = \frac{1}{bq_m} + \frac{1}{c_e} \quad (5)$$

where b is Langmuir equilibrium constant (l/mg), and q_m (mg/g) is the monolayer adsorption capacity. Both are determined from a plot C_e/q_e versus C_e (Figure 8a). Langmuir isotherm is frequently evaluated by a separation factor, R_L , which is defined as follows:

$$R_L = \frac{1}{1 + bC_0} \quad (6)$$

where C_0 in this case is the highest initial solute concentration. The value of separation factor indicates the type of the isotherm and the nature of the adsorption process. Considering the R_L value, adsorption can be unfavorable ($R_L > 1$), linear ($R_L = 1$), favorable ($0 < R_L < 1$) or irreversible ($R_L = 0$) [43]. In our case, all the R_L value was found to be ($0 < R_L < 1$) which confirmed that all adsorbents show favorable adsorption for Cd(II) ions. The R_L values indicate that favorability of the adsorption on MCNT-HNO₃ ($R_L = 0.281$) is greater than CNT ($R_L = 0.061$). Freundlich isotherm is purely empirical and it best describes the adsorption on heterogeneous surfaces [44]. Freundlich isotherm equation is shown below in its linear form:

Adsorbents	Langmuir constants				Freundlich constants		
	q_m (mg/g)	b (L/mg)	R^2	R_L	K_F	$1/n$	R^2
CNT	11.5	0.051	0.99	0.061	3.83	0.2141	0.759
MCNT-HNO ₃	26.88	0.0085	0.999	0.281	8.5	0.23	0.816

Table 3: Langmuir and Freundlich isotherm constants for Cd(II) adsorption CNT and MCNT-HNO₃.

$$q_e = K_F C_e^{1/n} \quad (7)$$

where K_F (l/g) is Freundlich constant and n is Freundlich exponent. These parameters are determined from a plot $\log q_e$ versus $\log C_e$ (Figure 8b). The isotherm parameters for the adsorption of Cd(II) ions onto carbons are given in Table 3. Langmuir adsorption model provides the best fit with experimentally obtained data for both CNT ($r^2 > 0.990$) and MCNT-HNO₃ ($r^2 > 0.998$). The magnitude of $1/n$ quantifies the favorability of adsorption and the degree of heterogeneity of the CNTs surface. If $1/n$ is less than 1, suggesting favorable adsorption, then the adsorption capacity increases and new adsorption sites form. The values of $1/n$ confirmed the favorability of adsorption on MCNT-HNO₃ and CNT.

Adsorption kinetics: In order to clarify the adsorption kinetics process of Cd(II) on carbons two kinetic models, pseudo-first-order and pseudo-second-order were applied to the experimental data.

Pseudo first-order equation

The pseudo-first-order kinetic model is frequently used in kinetic studies [45]. It is expressed by the following equation:

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303} t \quad (8)$$

Where q_e and q_t (mg/g) are the amounts of Cd(II) adsorbed at equilibrium and at time t , respectively and k_1 is the equilibrium constant (min^{-1}) which were obtained from the slopes of the linear plots of $\ln(q_e - q_t)$ versus t (Figure 9a).

Pseudo second-order equation

The pseudo-second-order kinetic model may be expressed by the equation:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t \quad (9)$$

Where k_2 (g/mg min) is the equilibrium rate constant for the pseudo second-order adsorption and q_e can be obtained from the plot of t/q_t against t (Figure 9b) [46].

A comparison of the results with the correlation coefficients for the first-order kinetic and second-order kinetic models is shown in Table 4. The pseudo first-order kinetic equation was not applicable because R^2 is small comparing to R^2 of pseudo second-order equation for both

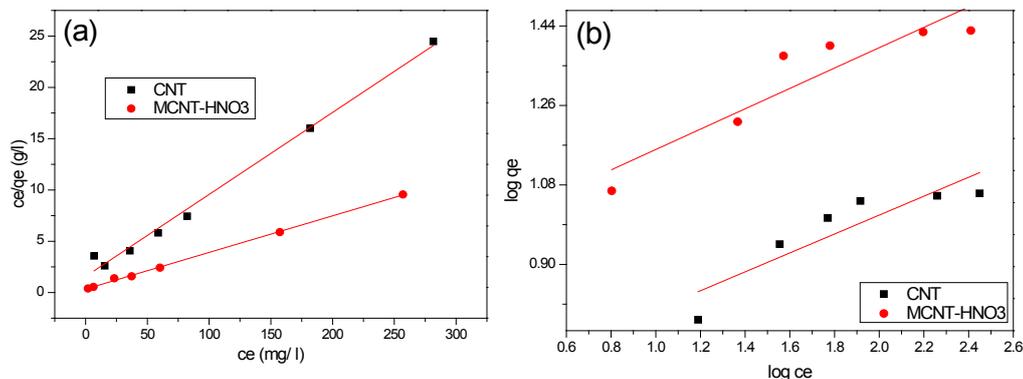


Figure 8: Adsorption isotherm model of Pb(II) on CNT and MCNT-HNO₃ (a) Langmuir and (b) Freundlich.

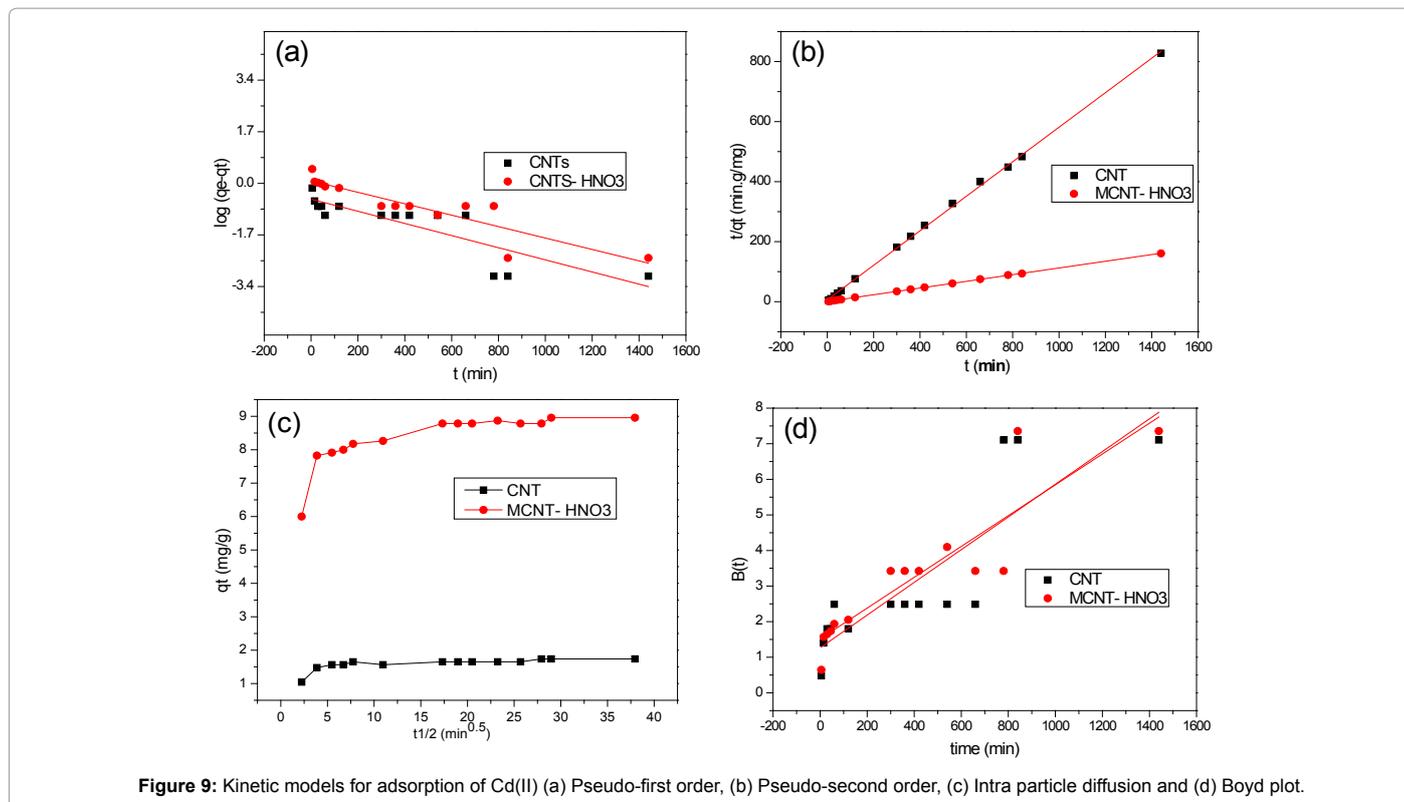


Figure 9: Kinetic models for adsorption of Cd(II) (a) Pseudo-first order, (b) Pseudo-second order, (c) Intra particle diffusion and (d) Boyd plot.

sorbents (CNT and MCNT-HNO₃). Hence the pseudo second order model was considered the best fit model for experimental kinetic data which also gave q_e values agree very well with the experimental data for both adsorbents (CNT and MCNT-HNO₃).

Intraparticle diffusion equation

Because Equations 9 and 10 cannot identify the diffusion mechanisms, thus the intraparticle diffusion model was also tested [47-49]. Intraparticle diffusion model is defined by the following equation:

$$q_t = k_{int}t^{0.5} + C \quad (10)$$

where k_{int} (g/mg min^{1/2}) is the constant of the adsorption, C is the intercept and can be determined from a plot q_t versus t^{1/2} (Figure 9c) [50]. Such plots may present a multi-linearity [51,52], indicating that two or more steps take place. The first, sharper portion is the external surface adsorption or instantaneous adsorption stage. The second portion is the gradual adsorption stage, where intraparticle diffusion is rate-controlled and from it K_{int} is obtained. The third portion is the final equilibrium stage where intraparticle diffusion starts to slow down due to extremely low adsorbate concentrations in the solution.

Boyd equation

The kinetic data were further analyzed using the kinetic expression given by Boyd et al. [53] to check whether adsorption proceeds via an external diffusion or intraparticle diffusion mechanism, which is expressed as follows:

$$F(t) = 1 - \frac{6}{\pi^2} \sum_{n=1}^{\infty} \frac{1}{n^2} \exp(-n^2 Bt) \quad (11)$$

Where F is the fractional of equilibrium at different times (t), and B (t) is mathematical function of F, n is an integer that defines the infinite

		CNT	M CNT -HNO ₃
First-order kinetic equation	q _{e,exp} (mg/g)	1.74	8.96
	q ₁ (mg/g)	0.3	1.2
	k ₁ (min ⁻¹)×10 ⁻³	4.61	4.33
	R ₁ ²	0.7172	0.8033
Second-order kinetic equation	q ₂ (mg/g)	1.7385	8.9598
	k ₂	0.0541	0.018
	[g/(mg min)]×10 ⁻³		
	R ₂ ²	0.99918	0.99987
Intraparticle diffusion equation	k _{int}	0.00645	0.03655
	[mg/(g min ^{1/2})]		
	C	1.52197	7.86686
	R _{int} ²	0.74589	0.82195
Boyd equation	Intercept	1.265	0.448
	R ²	0.71747	0.8039

Table 4: Kinetic parameters for the adsorption of for Cd(II) adsorption CNT and MCNT-HNO₃.

series solution and F is the fractional attainment of equilibrium at time t and is obtained by the expression:

$$F = \frac{q_t}{q_e} \quad (12)$$

where q_t and q_e is the amount of metal ion adsorbed at time (t) and equilibrium respectively Reichenberg [54] managed to obtain the following approximations:

For F values > 0.85;

$$B(t) = -0.4977 - \ln(1-F) \quad (13)$$

And for f values <0.85 ;

$$B(t) = \left(\sqrt{\pi} - \sqrt{\pi - \left(\frac{\pi^2 F(t)}{3} \right)} \right)^2 \quad (14)$$

None of the intraparticle diffusion plots passed through the origin (Figure 9c), which showed that the intraparticle diffusion was part of the adsorption but was not the only rate-controlling step and indicates the effect of film diffusion (boundary layer diffusion) on adsorption of cadmium. Also Boyd plots (Figure 9d) didn't pass through the origin indicating that film diffusion is the rate-limiting adsorption process for Cd(II) adsorption on both CNT and MCNT-HNO₃.

Effect of temperature and Thermodynamic studies: The change in standard free energy of adsorption (ΔG°) was calculated from the variations of the Langmuir constants, b (l/mol) with change in temperature using the following equation:

$$\Delta G^\circ = -RT \ln b \quad (15)$$

Where R is gas constant (8.314 J/mol/K), T is temperature in K. Standard enthalpy (ΔH°) and entropy (ΔS°) of adsorption could be estimated from Van't Hoff equation:

$$\ln b = \frac{-\Delta H^\circ}{RT} + \frac{\Delta S^\circ}{R} \quad (16)$$

The plot of $\ln b$ vs. $1/T$ was found to be linear (Figure 10) and ΔH° was computed from the slope. ΔS° was obtained from the intercept. The negative values of ΔG° (Table 5) for all adsorbents indicate the process to be feasible and spontaneous. The amount adsorbed at equilibrium must increase with increasing temperature, because ΔG° decreases with increasing temperature of the solution. This explains why the negative of ΔG° values increase with increasing temperature. The positive value of ΔH° for all carbons reflects the endothermic nature of the

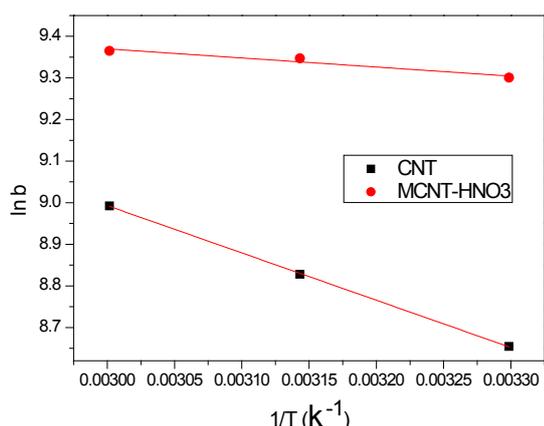


Figure 10: Van't Hoff isotherm for adsorption of Cd(II) on CNT and MCNT-HNO₃.

T (K)	CNT			MCNT-HNO ₃		
	303.15	318.15	333.15	303.15	318.15	333.15
ΔG° (KJ/mol)	-21.81	-23.35	-24.91	-23.44	-24.72	-25.94
ΔH° (KJ/mol)	9.456			1.816		
ΔS° (J/mol/k)	103.14			83.34		

Table 5: Thermodynamic parameters for the adsorption of Pb(II) on CNT and MCNT-HNO₃.

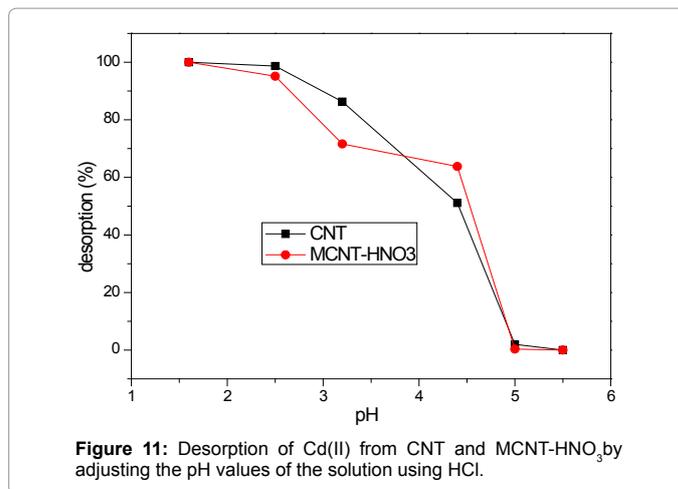


Figure 11: Desorption of Cd(II) from CNT and MCNT-HNO₃ by adjusting the pH values of the solution using HCl.

process. The positive values of ΔS° reflect the affinity of the carbons for Cd(II) and also suggest some structural changes in the adsorbate and adsorbent.

Desorption studies: Reversibility, which decides the cost of adsorption to some extent, is very important for the practical application of an adsorbent. An advanced adsorbent should possess both higher adsorption capacity and better desorption property. Figure 11 shows the cadmium (II) desorption percentages with regard to solutions at various pH values. It is apparent that the Cadmium (II) desorption percentages increased with a decrease of the pH value of the solution. The percentage of desorption increased sharply from pH 5 to pH=2.5 and eventually reached about 100% at pH=1.6. The above results show that the Cd(II) adsorbed by the carbons can be easily desorbed and can be employed repeatedly in heavy-metal water purification. Furthermore, the regeneration process also indicates that ion exchange is one of the main adsorption mechanisms.

Conclusion

Modification of CNT by HNO₃ increased the number of oxygen-containing groups on the surface of CNT with increase in surface area. The adsorption of Cd (II) was dependent on pH, adsorbate concentration, contact time, temperature and adsorbent dose. The adsorbed amounts at equilibrium by MCNT- HNO₃ were estimated to be almost 2.34 times as much as the capacity by CNT. Langmuir adsorption model provides the best fit with experimentally obtained data for CNT and MCNT- HNO₃. The kinetics of adsorption of Cd(II) on both sorbents follows the pseudo second-order. The rate-controlling step of adsorption process was affected by both intraparticle diffusion and film diffusion for CNT and MCNT-HNO₃. The negative values of ΔG° indicated the spontaneous nature of the process. MCNT-HNO₃ showed a good removal efficiency of Cd(II) from water at low sorbent dose. The desorption studies revealed that the regeneration of MCNT-HNO₃ can be easily achieved.

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