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# Eco-Friendly HPTLC Method for Simultaneous Analysis of Simvastatin and Ezetimibe in Pharmaceutical Preparations and Trying to Use Limonene as Eluent

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### **Abstract**

In this study, a simple, rapid, sensitive and green High Performance Thin Layer chromatography (HPTLC) method was developed and validated for determination of Simvastatin and Ezetimibe in tablet dosage form. The method was carried out in TLC silica gel of nano particle size on glass plate 60 F 254, 10 cm ×10 cm. Two solvent systems were chosen according to the Green Analytical Chemistry (GAC) parameters. Acetone: Heptane: Isopropyl alcohol in the proportion of 10:10:5, (v/v/v) with Rf Value for Simvastatin and Ezetimibe was 0.513 and 0.312 respectively. The linear regression coefficients were 0.999 and 0.998 for Simvastatin and Ezetimibe with respect to peak area and height in the concentration range of 600 - 1500 ng/spot and 150 - 375 ng/spot respectively. To get greener solvent, heptane was replaced with limonene in the second elution system but this system could separate either Simvastatin or Ezetimibe solely in single preparations but could not separate both of them simultaneously because both of them has almost the same Rf. The linear regression coefficients were 0.998 and 0.995 for Simvastatin and Ezetimibe respectively with the same concentration range of the first system. TLC plates of nano sized particles offer sharper separations due to small particle size and narrow fractionation. Theoretical plate heights (h values) are considerably smaller than those of the standard TLC plate. In addition diffusion and – as a consequence -band broadening are much lower. Also shorter developing times and shorter migration distances: After only a few centimeters an optimal separation has been achieved.

Smaller samples of 0.01-0.1  $\mu$ I (10-100 nanoliters). The samples applied are considerably smaller than with standard plates, thus it is possible to apply a large number of samples to a very small surface area, without samples interfering with each other. Finally increased detection sensitivity (nanogram level, hence nano plate). With fluorescence evaluation pico-gram quantities can be detected

**Keywords:** Green analytical chemistry; High performance thin layer chromatography; Limonene; Simvastatin; Ezetimibe

# Introduction

Simvastatin (SIMV) is chemically 2,2-dimethylbutanoic acid(1S,3R,7S,8S,8aR)-1,2,3,7,8,8ahexahydro-3,7-dimethyl-8-[2-[(2R,4R)-tetrahydro-6-oxo-2H-pyran-2-yl]ethyl]-1naphthalenyl ester [1] (Figure 1) SIMV competitively inhibit conversion of HMG-CoA to mevalonate, a rate limiting step in cholesterol synthesis [2]. Ezetimibe (EZMB), the first compound approved for lowering total and LDL-C levels through inhibiting cholesterol absorption in the small intestine and it is used primarily as adjunctive therapy with statins. Chemically it is 1-(4-fluorophenyl)-3(R)-[3- (4fluorophenyl)-3(S)-hydroxypropyl]-4(S)-(4-hydroxyphenyl)-2-azetidinone (Figure 2). Few methods based on HPLC [3,4], LC-MS [5,6] and GC-MS [7] was reported earlier for the determination of simvastatin, ezitimibe or their combination.

TLC is the most simple and basic chromatographic procedure and is used for the separation of widely applicable compounds. TLC method has become useful as a technique due to its advantages of reliability in quantitation of analytes at various concentration reaching micro or nanogram levels and its cost effectiveness. Several samples can be analyzed using a small quantity of mobile phase. This reduces the time and cost of analysis. These advantages coordinate with the GAC parameters.

GAC parameters have been followed in developing the HPTLC method. Pfizer company has introduced medicinal chemistry solvent

selection guide [8] including 3 categories of preferred solvents such as Water, Acetone, Ethanol, 2-Propanol,1-Propanol, Ethyl Acetate, Heptane, Isopropyl acetate, Methanol, 1-Butanol and t-Butanol followed by usable solvents and finally undesirable solvents. Three of the preferred solvents have been chosen for the first elution systems. Limonene is a biorenewable cycloterpene solvent coming from orange peel waste [9]. It was evaluated as a possible substitute for heptane in a greener separation system. In addition, it has been used as a green or bio-solvent for extraction of simvastatin, lovastatin and their hydroxyacid metabolite from plasma samples followed by direct injection of samples [10]. There are similar physic-chemical properties of limonene and heptane as shown in Table 1[11] but the double bonds of the limonene molecule allows for possible  $\pi$ - $\pi$  interactions with solutes rendering limonene slightly more polar than heptane giving

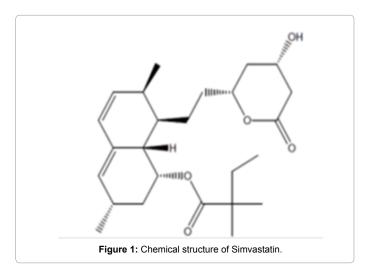
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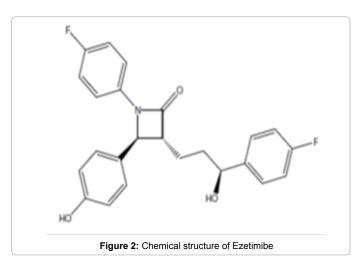
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small differences in solute partition coefficients also this double bond is responsible for the darker background of the separation plate due to slight UV absorption properties. Through continuing research of the greenness of methods for the chromatographic determination of simvastatin and ezetimibe in their pharmaceutical preparations , an attempt was made to develop a novel, simple, rapid, and validated eco-friendly TLC–densitometry method, based on GAC parameters in addition to evaluating the possibility of using limonene as bio-solvent in the elution system. In all cases, nano sized TLC plate has been used to achieve minimum analysis time.





parameter	Unit	Heptane	Limonene	
Molecular weight	Dalton	100	136	
Density	g/cm3	0.679	0.841	
Octanol/water partition coefficient		4.50	4.58	
Water solubility at 25 °C	Weight %	0.00024%	0.08%	
Methanol solubility at 25 °C	Weight %	29.7%	32%	
Viscosity at 25 °C	CPs	0.389	0.923	
Boiling point	°C	98.4	178	
UV Cut off wavelength	nm	200	250	

Table1: Physico-chemical properties of heptane and limonene.

# **Experimental**

# **Apparatus**

An offline automatic sample applicator equipped with 100  $\mu L$  syringe (Camag Linomat 5, Switzerland) and plate scanner (Camag, Switzerland) was employed

for the TLC-densitometric analysis. Both of the applicator and the densitometer were controlled using winCATS-4 software (Camag, Switzerland). Nano silica gel glass TLC F254 plates, layer thickness 200  $\mu m$ , part.No 08595 were obtained from Sigma-aldrich, Darmstadt, Germany.

# Reagents

Ethanol, isopropanol, Ethyl acetate, heptane and limonine, were obtained from Sigma-aldrich, Darmstadt, Germany. All the reagents were of analytical grade.

placebo contains the same raw materials used in the formula production, were used. All materials are of pharmaceutical grade and include microcrystalline cellulose, calcium hydrogen phosphate, povidone K 30, talc, magnesium stearate, croscarmellose sodium and colloidal silicon dioxide.

# Reference solutions

Stock solutions of simvastatin and ezetimibe have been prepared then series of dilutions have been performed to obtains simvastatin standard solutions of 60-150  $\mu$ g/ml range and ezetimibe standard solutions of 15-37.5  $\mu$ g/ml range. Ethanol has been chosen as a solvent for all samples as it is widely accepted as a greener solvent.

## Samples

The following medicines were analyzed: Eztrol 10 mg tablets containing 10 mg ezetimibe (schering plough), simvacor 40 mg tablets containing 40 mg simvastatin (Sigma pharmaceutical Ind.) and simvacor plus tablets containing 40 mg simvastatin and 10 mg ezetimibe (Sigma pharmaceutical Ind.).

# Sample preparation

Samples of randomly selected tablets were crushed, mixed, dissolved and diluted to the appropriate volumes using ethanol as solvent. All samples were filtered through nylon sample filter (Whatman,  $0.45~\mu m$ ).

# **Establishing TLC conditions**

Standard solutions were applied on Nano silica gel glass TLC F254 plates,  $10 \times 10$  cm. Different volumes of the solutions (from 6 to 15  $\mu$ L) were applied to the plates, as 3 mm bands by means of a Linomat 5 automatic spray-on sample applicator equipped with a 100  $\mu$ L syringe. In all experiments, bands were spaced 2.0 cm apart and 1.5 cm from the bottom edge of the plate as was recommended in previous publication of similar application [12]. The two green mobile phases were tried. The first one composed of Acetone: Heptane: Isopropyl alcohol in the proportion of 10:10:5, (v/v/v) while the second one composed of Acetone: Limonene: Isopropyl alcohol in the same proportion. Detection was carried out at 238 nm. The plates were then developed to 8 cm with experimentally selected mobile phases in a TLC chamber, previously saturated with the mobile phase vapor for 15 min at room temperature.

For the distance of 8 cm the constituents were well separated in about 9 min. After development, the TLC plates were dried in a current

of air. Densitometric scanning to locate spots on the chromatograms was performed with a TLC Scanner 3, equipped with the deuterium light source, in linear reflectance/absorbance mode, controlled by CATS 4 Software resident in the system. The slit dimensions were 8  $\times$  0.45 mm, the scanning speed 20 mm/s. For individual constituents, the retardation factors Rf were derived from the obtained densitograms.

### Calibration and validation

Validation of the analytical method was carried out according to ICH guidelines for the two proposed systems to confirm reliability of the results [13].

System suitability criteria were determined [14] in order to assess the efficiency of separation. The specificity of the method was determined by comparing the chromatograms obtained from the test solutions containing simvastatin and ezetimibe with those obtained from placebo solutions and analyzing them for peaks interfering with the detection of active substances. The linearity was checked on six solutions of various concentrations varying from 600-1500 ng/band and 150-375 ng/band for simvastatin and ezetimibe respectively. Analysis was carried out as described and the integrated peak area was plotted versus concentration and the regression equation was calculated. Limits of detection (LOD) and quantitation (LOQ) were determined on the basic of the standard deviation of the response and slope of the straight lines, obtained from the linear regression equations as follow:

$$LOD = 3.3 \times SD / a$$
 and  $LOQ = 10 \times SD / a$ ,

where SD is the standard deviation of the response and a is the slope of the calibration curve. The precision of the method was expressed as a consistence degree between the results of analyses carried out repeatedly. It was estimated using peak areas of individual constituents and relative standard deviation. Intermediate precision was determined by analyzing the same solutions on two different days.

The accuracy of the method was ascertained on the basis of recovery studies performed by standard addition within the range from 80% to 120% of the label claim. A known amount of each standard powder was mixed with samples of tablet powder, and these were then analyzed as described above.

# **Results and Discussion**

# HPTLC method development and optimization

Various developing systems of different compositions were tried and have been chosen according to green analytical chemistry aspects. The results were evaluated with respect to the efficiency of separation and the shape of separated bands.

Optimum resolution was obtained with System-1, composed of Acetone: Heptane: Isopropyl alcohol in the proportion of 10:10:5,

(v/v/v) as shown in Figure 3, while in system-2 Heptane was replaced by Limonene in the same proportion but in this system the Rf of both the active materials is almost the same so it could be used effectively for assay of preparations containing either simvastatin or ezitimibe as a single drug.

# Method validation

**System suitability:** System suitability parameters have been investigated and recorded into Table 2 for the proposed two systems.

As mentioned above system-1 for simultaneous determination of both active materials while system-2 could separate a single drug efficiently.

**Specificity:** The chromatograms of the placebo solutions did not show any peaks at the positions of the peaks of interest as shown in Figure 4. System-1 was efficient in separating both active principles simultaneously as shown in Figure 5, while in system-2, although it is greener but specificity has not been achieved because both materials has almost the same relative retention time so it has been used for separating each material in single drug preparations as shown in Figure 5. In addition, the double bond of limonene was responsible for a darker background.

**Linearity:** Linearity was established by least squares linear regression analysis of the calibration curve. The constructed calibration plots were linear over the concentration ranges 60-150  $\mu$ g/ml and 15-37.5  $\mu$ g/ml for simvastatin and ezetimibe, respectively. Peak areas were plotted against their respective concentrations and linear regression analysis was performed on the resulting plots. The results are presented in Table 3.

**Precision:** The repeatability and intermediate precision results are summarized in Table 4. Method precision was investigated by injecting five tablet samples (n = 5) in duplicate. Intermediate precision (intraday) was investigated by injecting three samples (n = 3).

**Accuracy:** The accuracy (closeness to true value) was determined as percent recovery for spiked samples injected in triplicate of placebo solutions at concentration levels ranged at 80, 100, and 120% of the method level. The percentage recoveries were ranged from (99.3–101.3%) with % RSD within 2.0 % for both 2 systems, which indicated the accuracy of the proposed method as shown in Table 5.

### Conclusion

In this study, two systems have been tried for separation of simvastatin and ezetimibe. Both systems have been formulated according to green analytical chemistry aspects.

Nano-sized silica on glass plate has been used to achieve dramatic reduction in analysis time and mobile phase consumption. System-1 could be used efficiently for separation of both active materials

Item	Resolution (Rs)	Selectivity ( <sup>5</sup> )	Tailing Factor (t)	Capacity factor (K)	Number of theoretical plates (N)	Height eq. to theoretical plate (HETP)		
Reference value	> 1.5	> 1.0	About 1	1-10	Increase with efficient separation	The smaller the value the higher the efficiency		
Ezetimibe								
System-1	2.1	1.05	0.96	2.3	3240	1.21 X 10 <sup>-3</sup>		
System-2	1.8	1.02	1.02	1.9	2996	2.6 X 10 <sup>-3</sup>		
Simvastatin								
System-1	2.3	1.1	1.03	3.2 3589		1.23 X 10 <sup>-3</sup>		
System-2	1.9	1.03	1.05	2.1	2.1 3033			

Table2: System suitability parameters of the proposed TLC-densitometric assays.

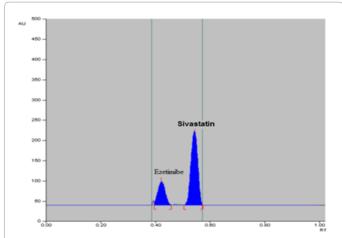
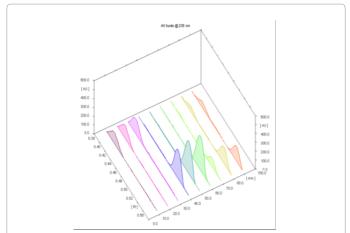
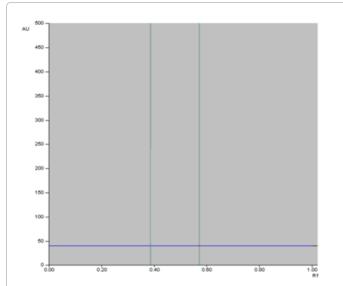


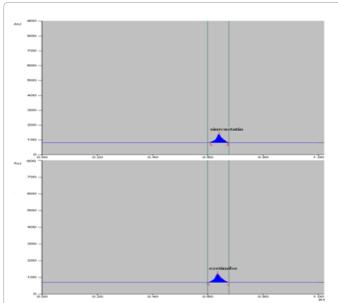
Figure 3: Densitogram of standard substances: simvastatin and ezetimibe, obtained directly from chromatogram.



**Figure 5:** System-1 efficient in separating simvastatin and ezetimibe simultaneously.



**Figure 4:** The placebo solutions did not show any peaks at the positions of peak of interest.



**Figure 6:** System-2, although greener but efficient in separating simvastatin and ezetimibe in single drug preparation.

Item	Calibration range (μg /ml)	Correlation coefficient	Slope	Slope 95% confidence interval for the slope	intercept	Slope 95% confidence interval for the intercepta	LOQ (µg /ml)	LOD (µg/ml)
Simvastatir	1							
System-1	60-150	0.999	23.709	± 0.0387	6978.43	± 2.094	1.23	1.05
System-2		0.999	23.227	± 0.0765	946.33	± 2.082	1.96	1.15
Ezetimibe								
System-1	15-37.5	0.999	54.293	± 0.0935	2834.5	± 2.094	1.03	0.95
System-2		0.995	105.35	± 0.0396	-567.7	± 2.082	1.84	1.31

 Table3: Summary for the regression equation parameters of the proposed TLC-densitometric method.

Item	Repeat	tability	intermediate precision		
	Mean ± SD	RSD (%)	Mean ± SD	RSD (%)	
		Simvastatin			
System-1	99.51± 0.44	0.45	100.21 ± 0.51	0.51	
System-2	100.32 ±0.96	0.96	100.88 ± 0.85	0.84	
		Ezetimibe			
System-1	100.23 ± 0.73	0.73	99.95 ± 0.65	0.66	
System-2	98.98 ± 0.97	0.98	99.96 ± 0.91	0.92	

Table 4: Repeatability and intermediate precision data.

Level (%)	System-1		System-2				
	% Recovery	RSD (%)	% Recovery	RSD (%)			
Simvastatin							
80	99.4	1.09	101.3	1.48			
100	100.5	0.73	101.2	1.41			
120	101.1	0.64	100.9	1.34			
Average	100	.33 %	101.13%				
Ezetimibe							
80	100.4	1.02	101.3	1.38			
100	99.3	0.56	100.8	1.22			
120	100.5	0.49	0.49 101.1				
Average	100.1 %		101.06%				

Table 5: Estimation of the accuracy as an item for validation of the proposed HPTLC method (n=3).

simultaneously while system-2 could be used only for separation of each material but in single drug preparation only. Usage of limonene as an eluent is quite new green approach in chromatography but more investigations are required to achieve more efficient separation systems using this natural and renewable material.

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