

## The Effects of Butanol-Gasoline Blends on the Performance and Exhaust Emissions of a Four-Stroke Spark Ignition Engine

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### Abstract

This study examined the possibility of changing an indispensable energy to replace the Iraqi-origin gasoline. Iraqi gasoline has high situations of lead and sulfur composites, so the adulterants emitted from it are veritably dangerous to mortal health and the terrain. In the current study, butanol was added to gasoline with volume fragments of 25 – 75 gasoline (G75B25) and 50 butanol to 50 gasoline (G50B50). The influence of these two alcohol rates of blending on the performance and exhaust emigrations of machine were compared. This study aims to give a clean and healthy energy as an volition to gasoline of Iraq with low combustion emigration content. The results revealed that mixing gasoline with butanol led to better machine performance and lower exhaust emigrations compared to the case of gasoline energy alone. When comparing gasoline with G75B25 mix, it shows a relative drop in the specific boscage consumption (bsfc) of about 2 while (bsfc) was increased by 2.38 when G50B50 was used compared to gasoline. The CO emigrations were reduced by 27.79 and 39.11. Also, HC situations were reduced by 15.93 and 28, independently, compared to gasoline. The studied composites reduced noise situations by 1.64 and 3.93. The attained results confirm the possibility of espousing any of the two studied composites as a suitable volition to gasoline and friendly to the Iraqi terrain.

**Keywords:** Butanol-gasoline blends; Heavy alcohols; Combustion emissions; Noise; NOx-PM trade Off; Iraqi gasoline

### Introduction

The adding use of internal combustion machines has caused an increase in environmental problems with the emigration of dangerous exhaust adulterants. The enhancement in the standard of living and the drop in the interest in public transportation (especially in Iraq) caused citizens to calculate on private buses for their transportation, which inflated the gasoline buses figures. As a result, the terrain is starting to get damaged. Governments have lately enforced strict emigration rules and encouraged experimenters to hunt for renewable sources of energy due to the increased impact of global warming and the preceding mischievous effect on mortal health. Alcohols (ethanol, methanol, and butanol) are used as complements to gasoline because they've a advanced octane number compared to other energies [1]. Alcohols called occasionally oxygenates, which are produced from the turmoil processes of agrarian accoutrements that are high in sugars or bounce, for illustration; Dates, sugar club, sugar beet, wheat, barley, oil painting derivations, and natural gas. Oxygenates are substances that contain a high chance of oxygen in their chemical composition, similar as biofuels and alcohols. To take advantage of this property that improves combustion by furnishing fresh quantities of oxygen, exploration and studies on biodiesel and alcohol energies are adding. Adding biodiesel to diesel reduces soot and regulated adulterants [2]. The relinquishment of the technology of adding alcohol to gasoline began to appear to ameliorate the octane number of energy rather of adding lead composites that have a negative impact on the terrain and living organisms. In the case of complete relief of the primary energy (gasoline) by alcoholic energy in spark ignition machines, this case requires changes in the storehouse and energy delivery systems. Machines running with alcoholic energies will show a reduction in the boscage necklace and boscage power when compared to the gasoline energy. Also, Alcohols can be added to gasoline in specific proportions up to as in this work, and in this case the admixture is known (Gasohol) and aims to incompletely replace the energy and ameliorate its quality (octane number). In this case (using alcohols- gasoline composites), there's no need to make any variations to the machine. Butanol (also

called butyl alcohol), is a four- carbon alcohol with the chemical-formula  $C_4H_9OH$ . It's used as a detergent, an intermediate in chemical conflation, and as a energy. It's known as bio-butanol when biologically produced. Bio-butanol is produced from sugar- grounded substrates or bounce with the turmoil of the (acetone- butanol- ethanol) called the ABE process of turmoil. The growing interest in using bio-butanol to be a energy for transportation is egging most companies to discover new indispensable energies to conventional turmoil of ABE, which could enable the product of bio-butanol within an artificial scale [3]. Regarding automotive use of bio-butanol, the technology for making bio-butanol, a non-food-based biofuel that's less expensive compared to fossil energies, isn't still in place, while numerous companies working toward this thing. A good wheel analysis of butanol of sludge-grounded as a energy for transportation revealed that, in a life- cycle base (LCA), using a sludge- butanol can make savings in the energy of reactionary of 39 – 56 compared to using of gasoline and reductions of hothouse gas emigration of 32 – 48. Alcohols burn with low honey temperatures because of the low outside temperature of combustion. thus, heat losses and NOx emigrations come less. Both of methanol and ethanol have a great values of the idle heat of vaporization. The idle heat of alcohols cooling the suction air, thereby adding the viscosity of fresh charge and adding the volumetric edge. still, the ethanol has an oxygen content which reduces its heating value compared to gasoline energy, this make one of the disadvantages of ethanol that reduces vehicle range per liter of energy tank capacity. The heating value of

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Butanol is 36.4 MJ/kg, whereas for ethanol is 24.8 MJ/kg, is considered near to 44.9 MJ/kg for benzene. This unites with a high air-to-energy stoichiometric rate, allowing for high mixing situations of butanol with gasoline against to ethanol without changing control systems of an engine, regulations, and networks distribution. In addition, butanol has a low idle heat of vaporization compared to ethanol, that may lower energy dissipation and problems of combustion at cold starting conditions generally for alcoholic energies. Butanol shows advantages compared to ethanol for using in CI engines including advanced cetane number, vapor pressure is lower, and improves of the miscibility in energy of diesel. Butanol has physical parcels making it veritably comfort for blending in gasoline. Thus, butanol considered as an alcohol that's used in internal combustion engines of gasoline-powered. Also, it's suitable in blending with ethanol and it enhances ethanol blending with gasoline for any rate [4]. Butanol is an option as indispensable to use other than ethanol and methanol and offers numerous of advantages over it. also, butanol produced from a multifariousness of biomass feedstock, for illustration sugar beets, lawn, potatoes, sludge, grains, and leaves of trees and shops, also wastes of agrarian. The first exploration work used butanol in the spark ignition engine was performed by Rice et al., thus, included dimension of (CO<sub>2</sub>, NO<sub>x</sub> and HC) emigrations of fusions (20 methanol-gasoline), (20 ethanol-gasoline) and (20 butanol-gasoline) using four cylinders' engine under colorful conditions of engine working. Alcohol fusions showed lower CO<sub>2</sub> emigrations compared to pure gasoline because of the "sleep" impact made by the low air-to-energy stoichiometric rates since partial oxidizing nature [5]. Butanol and gasoline have the same HC emigrations while advanced values showed by ethanol and methanol, basically in the fat-free zone. Eventually, it was set up that the situations of NO<sub>x</sub> in the alcohol fusions were slightly lower because of the minimal consistence of energy leading to minimal honey temperatures. Alasfour examined a single-cylinder engine fueled by a admixture (butanol 30) and pure gasoline. The engine effectiveness was measured with variable valence rates [6]. The results showed a 7 drop in engine power using the admixture compared to neat gasoline. Another work delved the effect of parity rate on NO<sub>x</sub> emigrations. The results showed a reduction in emigrations of NO<sub>x</sub> with parity rates ranged from 0.9 to 1.05 by using 30 butanol-benzene admixture. In specific, a 9 reduction in emigrations of NO<sub>x</sub> was declared when comparing peak emigrations. Dernet et al. tested the characteristics of emigration for several fusions of butanol and gasoline depending on volume base using spark ignition engine and harborage energy injection. The study results showed that B60 and B80 redounded in 18 and 47 of HC emigrations than neat gasoline [7]. B80 showed a significant reduction in NO<sub>x</sub> emigrations for all tested parity rates due to substantiation of combustion deterioration by increased HC emigrations; peak emigrations of NO<sub>x</sub> lowered by 10. It's set up that B80 is the only energy mixed with butanol that produce high CO<sub>2</sub> emigrations compared to gasoline. Despite numerous butanol and gasoline composites have been precisely delved in spark ignition engines, limited information of engine performance and emigrations is available on with neat n-butanol. Mixing alcohols with gasoline results in several problems as changes in energy content (heating value), energy boiling point, density, heat of vaporization and in different honey spread and these problems have limited its operation [8].

## Materials and Method

### Used fuels

The addition of n-butanol to Iraqi conventional high-octane

gasoline was tested in this study. It also has a maximum octane number of 94, which is increased by the addition of lead compounds to distilled gasoline.

### Engine and accessories

Experimental Workshop was conducted using a variable contraction engine Prodit binary diesel/ petrol cycles. Table 2 shows the tested engine specialized specifications [9]. The trials were conducted without any revision to the engine factors. The tests were passed under operation conditions of variable engine speed (1250, 1500, 1750, 2000, 2250, 2500, 2750, 3000) rpm, and the contraction rate set on 9.51. The relinquishment of this equation for each data packet shows that SE is the friction that enables measuring the delicacy of the sample data, while the standard deviation describes the friction within one sample across multiple samples of dimension. Error bar values are included for all angles illustrated in the current study. All measuring bias used have been calibrated and diversions from the standard values have been determined [10]. The results listed in the table show that the measuring outfit used has an respectable delicacy, as the general query was lower than 3. To insure the validity of the data, trials repetition was used. Each trial was repeated at least three times and the computation mean of the measures was taken.

### Tests procedure

Before the trials, the gasoline-memoir butanol composites were prepared and its specifications were examined. The engine was started with gasoline first and hotted to the required water and oil painting temperatures before starting the tests [11]. The required measures of engine performance and emigrations characteristics (fueled with the GB blends) were made with engine speed changed at constant cargo (4 Nm). Also, the engine characteristics and emigrations performing from it were compared with those measured when the engine was fueled with pure gasoline to reach a practical assessment of the effect of the set composites.

## Results and discussion

The friction of the BSFC with cargo change. Due to the fact that BSFC is the proportion between energy consumption and engine power, its values for petrol and LPG precipitously drop as engine power increases. The results showed a (5.42) lower BSFC for LPG than for gasoline. Due to its lesser octane number and volatility, LPG enhances burning by quickening the honey, taking lower time for the combustion to complete. As just a response, both the pressure and temperature of the cylinder rise. Volumetric effectiveness for LPG and petrol with lading are shown [12]. The LPG's lower viscosity, consumes a lesser volume especially in comparison to the liquid phase, and the gassy form of LPG (which takes up more air than liquid energy does) results in a lower volumetric effectiveness as opposed to petrol, are remarked as the reasons why the volumetric effectiveness of LPG is lower than that of gasoline. LPG application results in a 4.65 reduction in volumetric effectiveness relative to gasoline. Exhaust gas temperature with lading is seen. It has been noted that the exhaust temperature while using gasoline is better than when using LPG. Since LPG fitted as a gas, hence the energy does not absorb air's idle heat for evaporation. The analogous issues were seen in earlier studies goods of speed changes at maximum cargo. The effect of rotational speed on the BSFC of petrol and LPG is seen. The BSFC is lowered for petrol and LPG when rotational speed rose from 2400 to 3600 rpm. The defense is that in order to reduce BSFC, the engine's spicity value and energy released must be used to their full eventuality. Gasoline had a fall

of 14.96, whereas LPG was seeing a fall of 14.23 [13]. The quantum of BSFC significantly decreases when LPG is used. Due to its lesser octane number and unpredictable, LPG enhances combustion by quickening the honey, taking lower duration for the combustion to complete. As a result, both the pressure and temperature of the cylinder rise. These results are similar to those attained Machine speed and temperature of exhaust feasts are shown. At lesser speed, the temperature of the exhaust gas rose. This is due to the fact that as machine speed is increased, combustion temperature also rises, raising the temperature of combustion products. As seen in the figure, the LPG energy's exhaust gas temperature is (2.71) lesser than the gasoline's. The reason for this may be due to the lack of lubrication oil painting in LPG system to ease the disunion acting on the pistons, whereas lubrication oil painting was used in the gasoline system to reduce the disunion between pistons and cylinder and hence allowing a lower exhaust temperature. The same results were observed in former exploration [14].

## Conclusions

One of the important downsides of Iraqi- origin energy is that it contains high situations of sulfur, whether diesel or gasoline. As one of the most important ways to treat this issue is the use of an indispensable energy, which has no sulfur (cleaner than used gasoline). In this study, heavy alcohol (butanol) has been added to Iraqi gasoline in two volume fragments, videlicet 25 and 50. The gasoline- butanol composites were tested in a single cylinder spark ignition machine. The machine performance and exhaust emigrations were estimated. The results showed fairly low advancements in the specific energy consumption for the G75B25 mix by 2 while when G50B50 was used, the bsfc increased by 2.38. Also, veritably small advancements in BTE of 3.63 and 1.8 for G75B50 and G50B50 compared to gasoline were attained. The situations of all emitted adulterants dropped, as the situations of CO were reduced up to 39.11 and 27.79 and HC situations were reduced by about 15.93 and 28 for G75B25 and G50B50 blends independently. The effect of GB blends on the situations of NO<sub>x</sub> was limited, as it dropped about 3.93 and 1.59. As for its effect on the TSP situations, it was clear, as it dropped to about 19.09 and 45.58 for G75B25 and G50B50 blends respectively. The results of the study confirm the possibility of using any of the two studied GB blends as a successful substitute for Iraqi gasoline.

## Acknowledgement

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## Conflict of Interest

None

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